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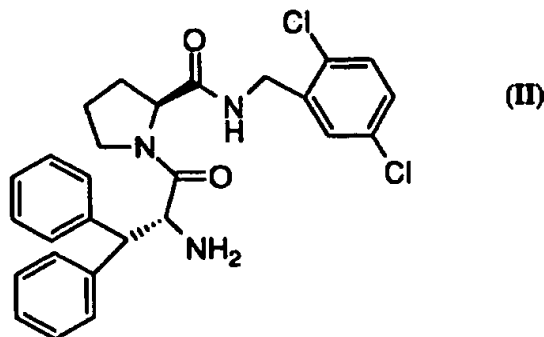
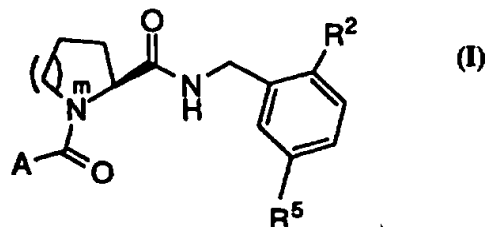
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(21) International Application Number: <b>PCT/US96/16865</b>			(US). SHAFER, Jules, A. [US/US]; 126 East Lincoln Avenue, Rahway, NJ 07065 (US).
(22) International Filing Date: <b>21 October 1996 (21.10.96)</b>			(74) Common Representative: <b>MERCK &amp; CO., INC.</b> ; 126 East Lincoln Avenue, Rahway, NJ 07065 (US).
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(71) Applicant (for all designated States except US): <b>MERCK &amp; CO., INC.</b> [US/US]; 126 East Lincoln Avenue, Rahway, NJ 07065 (US).			<b>Published</b> With international search report.
(72) Inventors; and			
(75) Inventors/Applicants (for US only): <b>LUMMA, William, C.</b> [US/US]; 126 East Lincoln Avenue, Rahway, NJ 07065 (US). <b>TUCKER, Thomas, J.</b> [US/US]; 126 East Lincoln Avenue, Rahway, NJ 07065 (US). <b>WITHERUP, Keith, M.</b> [US/US]; 126 East Lincoln Avenue, Rahway, NJ 07065 (US). <b>BRADY, Stephen, F.</b> [US/US]; 126 East Lincoln Avenue, Rahway, NJ 07065 (US). <b>WHITTER, Willie, L.</b> [US/US]; 126 East Lincoln Avenue, Rahway, NJ 07065 (US). <b>VACCA, Joseph, P.</b> [US/US]; 126 East Lincoln Avenue, Rahway, NJ 07065 (US). <b>COBURN, Craig</b> [US/US]; 126 East Lincoln Avenue, Rahway, NJ 07065 (US).			

(54) Title: **THROMBIN INHIBITORS**

(57) Abstract

A compound which inhibits human thrombin and where has the structure (I) such as (II).



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TITLE OF THE INVENTION  
THROMBIN INHIBITORS

BACKGROUND OF THE INVENTION

5           Thrombin is a serine protease present in blood plasma in the form of a precursor, prothrombin. Thrombin plays a central role in the mechanism of blood coagulation by converting the solution plasma protein, fibrinogen, into insoluble fibrin.

                  Edwards *et al.*, *J. Amer. Chem. Soc.* (1992) vol. 114, pp.  
10 1854-63, describes peptidyl  $\alpha$ -ketobenzoxazoles which are reversible inhibitors of the serine proteases human leukocyte elastase and porcine pancreatic elastase.

                  European Publication 363 284 describes analogs of  
15 peptidase substrates in which the nitrogen atom of the scissile amide group of the substrate peptide has been replaced by hydrogen or a substituted carbonyl moiety.

                  Australian Publication 86245677 also describes peptidase  
inhibitors having an activated electrophilic ketone moiety such as  
20 fluoromethylene ketone or  $\alpha$ -keto carboxyl derivatives.

                  Thrombin inhibitors described in prior publications contain  
20 sidechains of arginine and lysine. These structures show low selectivity for thrombin over other trypsin-like enzymes. Some of them show toxicity of hypotension and liver toxicity.

                  European Publication 601 459 describes sulfonamido  
25 heterocyclic thrombin inhibitors, such as N-[4-[(aminoimino-methyl)amino]butyl]-1-[N-(2-naphthalenylsulfonyl)-L-phenylalanyl]-L-prolinamide.

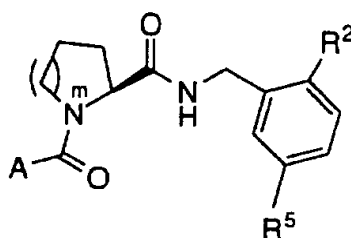
                  WO 94/29336 describes compounds which are useful as  
thrombin inhibitors.

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SUMMARY OF THE INVENTION

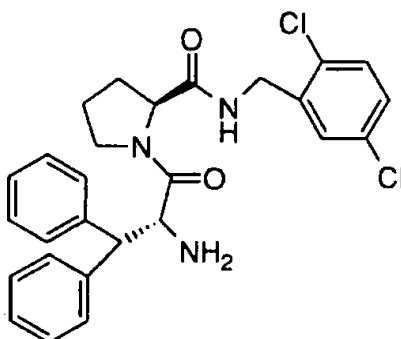
Compounds of the invention have the following structure:



I

5

and pharmaceutically acceptable salts thereof such as



10

The invention includes a composition for inhibiting loss of blood platelets, inhibiting formation of blood platelet aggregates, inhibiting formation of fibrin, inhibiting thrombus formation, and inhibiting embolus formation in a mammal, comprising a compound of the invention in a pharmaceutically acceptable carrier. These compositions may optionally include anticoagulants (e.g. a fibrinogen receptor antagonist), antiplatelet agents, and thrombolytic agents. The compositions can be added to blood, blood products, or mammalian organs in order to effect the desired inhibitions.

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The invention also includes a composition for preventing or treating unstable angina, refractory angina, myocardial infarction, transient ischemic attacks, atrial fibrillation, thrombotic stroke, embolic

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- 3 -

stroke, deep vein thrombosis, disseminated intravascular coagulation, ocular build up of fibrin, and reocclusion or restenosis of recanalized vessels, in a mammal, comprising a compound of the invention in a pharmaceutically acceptable carrier. These compositions may optionally include anticoagulants (e.g. a fibrinogen receptor antagonist), antiplatelet agents, and thrombolytic agents.

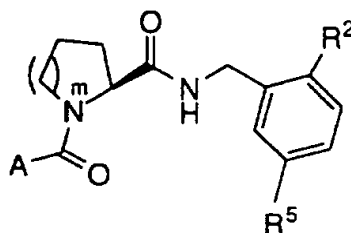
The invention also includes a method for reducing the thrombogenicity of a surface in a mammal by attaching to the surface, either covalently or noncovalently, a compound of the invention.

The use of a compound of Claim 1, or a pharmaceutically acceptable salt thereof, in the manufacture of a medicament for inhibiting thrombus formation, preventing thrombus formation, inhibiting thrombin, inhibiting formation of fibrin, and inhibiting formation of blood platelet aggregates, in a mammal

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### DETAILED DESCRIPTION OF THE INVENTION

Compounds of the invention have the following structure:

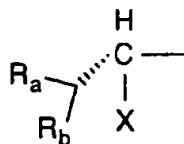


I

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and pharmaceutically acceptable salts thereof wherein

A is



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wherein

$R_a$  and  $R_b$  are independently selected from  
hydrogen,

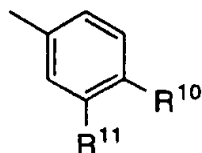
5 a heterocyclic group which is a stable 5- to 7-membered  
mono- or bicyclic or stable 7- to 10-membered bicyclic  
heterocyclic ring system any ring of which may be  
saturated or unsaturated, and which consists of carbon  
atoms and from one to three heteroatoms selected from the  
10 group consisting of N, O and S, and wherein the nitrogen  
and sulfur heteroatoms may optionally be oxidized, and the  
nitrogen heteroatom may optionally be quaternized, and  
including any bicyclic group in which any of the above-  
defined heterocyclic rings is fused to a benzene ring,

15  $C_1$ -4 alkyl unsubstituted or substituted with  $CH_3$  or  $C_3$ -7  
cycloalkyl,  
aryl,

substituted aryl with one or two substituents selected from  
 $C_1$ -4 alkyl,  
20  $C_1$ -4 alkoxy,  
methylenedioxy,  
halogen or  
hydroxy,

25  $C_3$ -7 cycloalkyl,  
a  $C_4$ -10 carbocyclic or bicyclic ring, or

$R_a$  and  $R_b$ , along with the carbon to which they are attached,  
form a  $C_3$ -7 cycloalkyl ring or



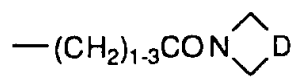
30 where  $R^{10}$  is H or -OH, and  
 $R^{11}$  is H or -OCH<sub>3</sub>, and

X is -NHR<sub>c</sub> or -OH, wherein,

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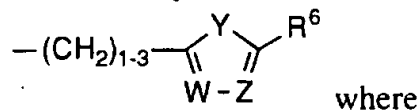
 $R_C$  is

hydrogen,

-CH<sub>3</sub>,-(CH<sub>2</sub>)<sub>1-3</sub>CH<sub>3</sub>,5 -(CH<sub>2</sub>)<sub>2-4</sub>OH,-(CH<sub>2</sub>)<sub>1-3</sub>COOH,-(CH<sub>2</sub>)<sub>1-3</sub>COOR<sup>6</sup>, where R<sup>6</sup> is C<sub>1-4</sub>alkyl,-(CH<sub>2</sub>)<sub>1-3</sub>CONR<sup>7</sup>R<sup>8</sup>,10 where R<sup>7</sup> and R<sup>8</sup> are independently hydrogen or C<sub>1-4</sub>alkyl,

where D is 1, 2, 3, or 4 carbon atoms unsubstituted

or any 1, 2, 3, or 4 of which are substituted with OH,

-SO<sub>2</sub>(CH<sub>2</sub>)<sub>1-3</sub>aryl,15 -(CH<sub>2</sub>)<sub>1-3</sub>NH<sub>2</sub>,C<sub>3-7</sub> cycloalkyl ring unsubstituted or substituted with-OH, -C(O)OH, or -C(O)OR<sub>d</sub>, where R<sub>d</sub> isC<sub>1-4</sub> alkyl,

where

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Y is O or NH,

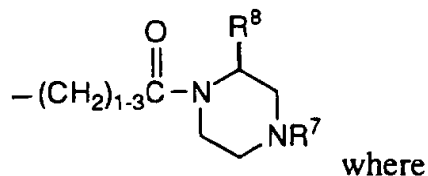
W is C or N,

Z is C or N, and

R<sup>6</sup> is -CH<sub>2</sub>OH or -N(CH<sub>3</sub>)<sub>2</sub> provided that W and Z

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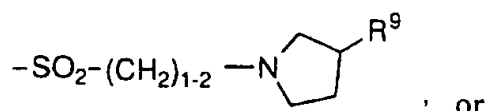
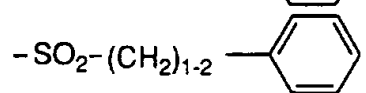
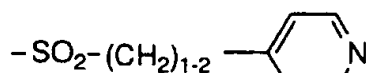
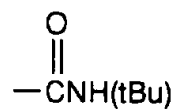
are not the same,



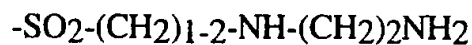
where

R<sup>7</sup> is H or CH<sub>3</sub>, and

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R<sup>8</sup> is H or

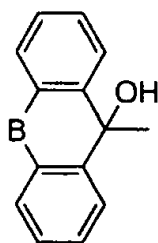
or

where R<sup>9</sup> is H, NH<sub>2</sub>, or OH;

or

10

A is



, wherein

15

B is a bond, O, -CH<sub>2</sub>-O-, or -O-CH<sub>2</sub>-;

R<sup>2</sup> and R<sup>5</sup> are independently selected from  
 hydrogen, provided that R<sup>2</sup> and R<sup>5</sup> are not both hydrogen,  
 C<sub>1-4</sub> alkyl,  
 C<sub>1-4</sub> alkoxy,  
 halogen,

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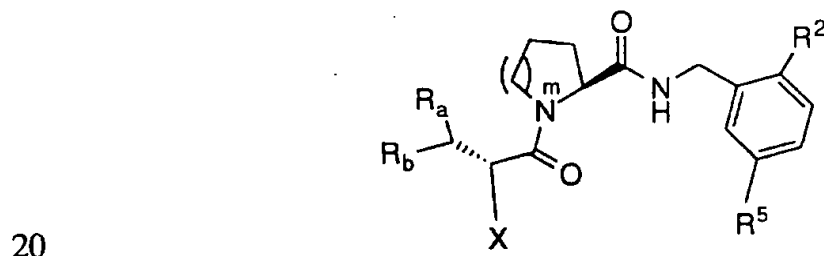


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- COOH,  
 -OH,  
 -COOR<sup>6</sup>, where R<sup>6</sup> is C<sub>1</sub>-4alkyl,  
 -CONR<sup>7</sup>R<sup>8</sup>, where R<sup>7</sup> and R<sup>8</sup> are independently  
 5 hydrogen or C<sub>1</sub>-4alkyl,  
 -OCH<sub>2</sub>CO<sub>2</sub>H,  
 -OCH<sub>2</sub>CO<sub>2</sub>CH<sub>3</sub>,  
 -OCH<sub>2</sub>CO<sub>2</sub>(CH<sub>2</sub>)<sub>1-3</sub>CH<sub>3</sub>,  
 -O(CH<sub>2</sub>)<sub>1-3</sub>C(O)NR<sup>3</sup>R<sup>4</sup>, wherein R<sup>3</sup> and R<sup>4</sup> are independently  
 10 hydrogen, C<sub>1</sub>-4alkyl, C<sub>3</sub>-7 cycloalkyl, or -CH<sub>2</sub>CF<sub>3</sub>,  
 -(CH<sub>2</sub>)<sub>1-4</sub>OH,  
 -NHC(O)CH<sub>3</sub>,  
 -NHC(O)CF<sub>3</sub>,  
 -NHSO<sub>2</sub>CH<sub>3</sub>, and  
 15 -SO<sub>2</sub>NH<sub>2</sub>; and

m is 1 or 2.

In one class, the compounds have the following structure:



and pharmaceutically acceptable salts thereof wherein

X is as previously defined,

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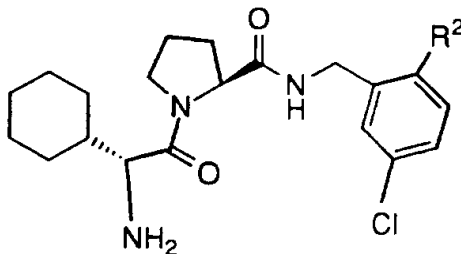
R<sub>a</sub> and R<sub>b</sub> are as previously defined,

R<sup>2</sup> and R<sup>5</sup> are as previously defined, and

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m is as previously defined.

A first subclass of this class of compounds has the formula

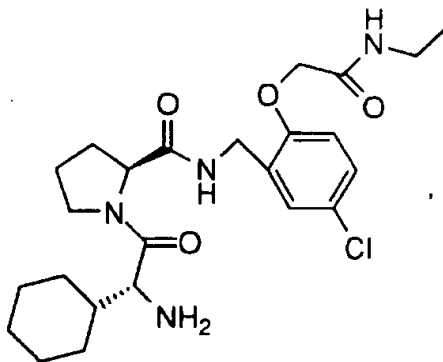


and pharmaceutically acceptable salts thereof, wherein

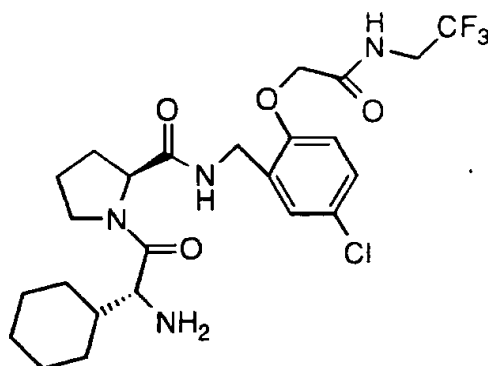
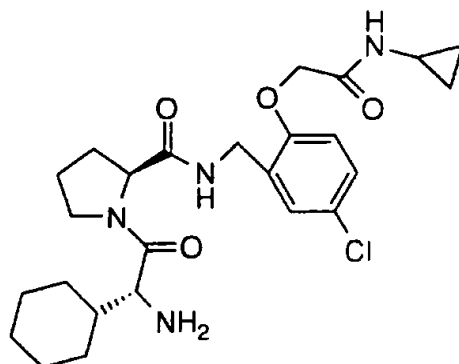
R<sup>2</sup> is -OCH<sub>2</sub>C(O)NHR<sup>4</sup>; and

10 R<sup>4</sup> is -CH<sub>2</sub>CH<sub>3</sub>, cyclopropyl, or -CH<sub>2</sub>CF<sub>3</sub>.

Examples of compounds in the first subclass include

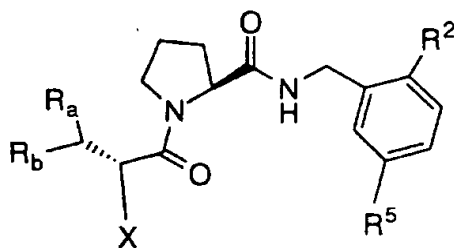


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5 and pharmaceutically acceptable salts thereof.

A second subclass of this class of compounds has the formula



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and pharmaceutically acceptable salts thereof wherein

X is -NHR<sub>C</sub> or -OH, wherein

- 10 -

 $R_C$  is

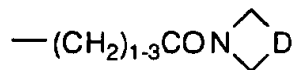
hydrogen,

-CH<sub>3</sub>,-(CH<sub>2</sub>)<sub>1-3</sub>CH<sub>3</sub>,

5

-(CH<sub>2</sub>)<sub>2-4</sub>OH,-(CH<sub>2</sub>)<sub>1-3</sub>COOH,-(CH<sub>2</sub>)<sub>1-3</sub>COOR<sup>6</sup>, where R<sup>6</sup> is C<sub>1-4</sub>alkyl,-(CH<sub>2</sub>)<sub>1-3</sub>CONR<sup>7</sup>R<sup>8</sup>, where R<sup>7</sup> and R<sup>8</sup> are independently hydrogen or C<sub>1-4</sub>alkyl,

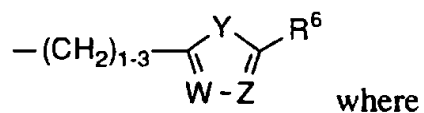
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where D is 1, 2, 3, or 4 carbon atoms unsubstituted or any 1, 2, 3, or 4 of which are substituted with OH,

-SO<sub>2</sub>(CH<sub>2</sub>)<sub>1-3</sub>aryl,-(CH<sub>2</sub>)<sub>1-3</sub>NH<sub>2</sub>,

15

C<sub>3-7</sub> cycloalkyl ring unsubstituted or substituted with -OH,-C(O)OH, or -C(O)OR<sub>d</sub>, where R<sub>d</sub> is C<sub>1-4</sub> alkyl,

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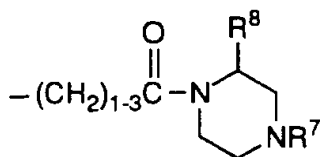
Y is O or NH,

W is C or N,

Z is C or N, and

R<sup>6</sup> is -CH<sub>2</sub>OH or -N(CH<sub>3</sub>)<sub>2</sub> provided that W and Z are not the same,

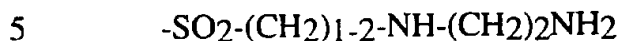
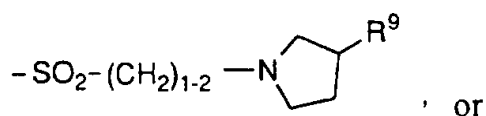
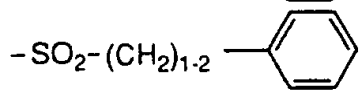
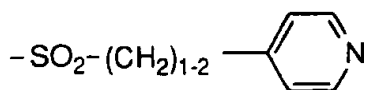
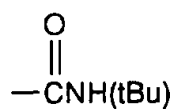
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where

R<sup>7</sup> is H or CH<sub>3</sub>, andR<sup>8</sup> is H or

- 11 -



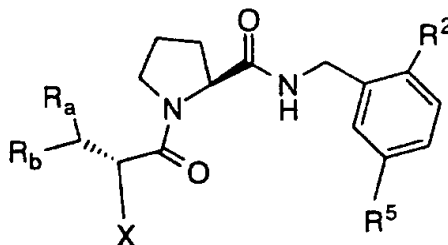
where  $\text{R}^9$  is H,  $\text{NH}_2$ , or OH;

$\text{R}_a$  and  $\text{R}_b$  are as previously defined, and

10  $\text{R}^2$  and  $\text{R}^5$  are independently selected from  
hydrogen, provided that  $\text{R}^2$  and  $\text{R}^5$  are not both hydrogen,  
 $\text{C}_{1-4}$  alkyl,  
 $\text{C}_{1-4}$  alkoxy,  
15 halogen, and  
-OH.

A group of this second subclass of compounds has the  
formula

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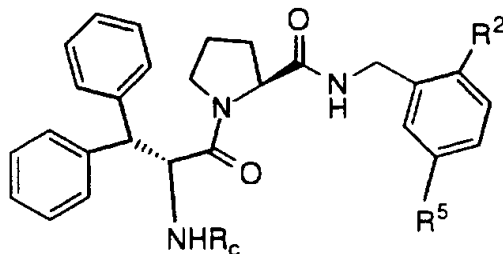
and pharmaceutically acceptable salts thereof wherein

X is as previously defined,

- 5     $R_a$  and  $R_b$  are independently selected from  
hydrogen,  
a heterocyclic group which is a stable 5- to 7-membered mono- or  
bicyclic or stable 7- to 10-membered bicyclic heterocyclic ring  
system any ring of which may be saturated or unsaturated, and  
10    which consists of carbon atoms and from one to three  
heteroatoms selected from the group consisting of N, O and S,  
and wherein the nitrogen and sulfur heteroatoms may  
optionally be oxidized, and the nitrogen heteroatom may  
optionally be quaternized, and including any bicyclic group in  
15    which any of the above-defined heterocyclic rings is fused to a  
benzene ring,  
C<sub>1-4</sub> alkyl unsubstituted or substituted with CH<sub>3</sub> or C<sub>3-7</sub>  
cycloalkyl,  
phenyl, or  
20     $R_a$  and  $R_b$ , along with the carbon to which they are attached,  
form a cyclohexyl ring; and  
 $R^2$  and  $R^5$  are independently selected from  
hydrogen, provided that  $R^2$  and  $R^5$  are not both hydrogen,  
Cl,  
25    -CH<sub>3</sub>,  
-CH<sub>2</sub>CH<sub>3</sub>,  
-OCH<sub>3</sub>, and  
-OH.

- 30    One subgroup of this group of compounds has the formula

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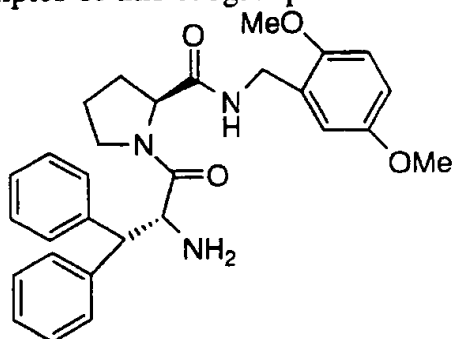


and pharmaceutically acceptable salts thereof wherein

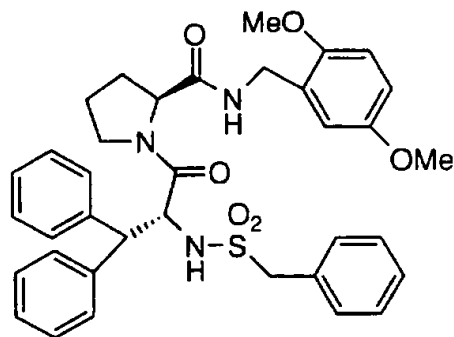
5  $R^2$  and  $R^5$  are independently selected from  $-OCH_3$  and  $-CH_3$ ; and

$R_c$  is hydrogen or  $-SO_2CH_2C_6H_5$ .

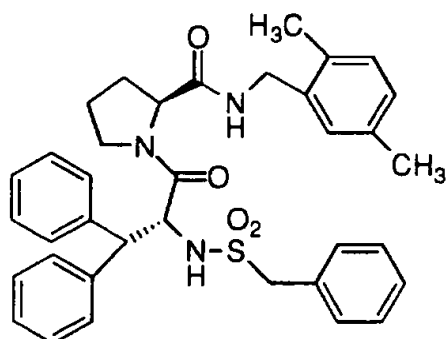
Examples of this subgroup include



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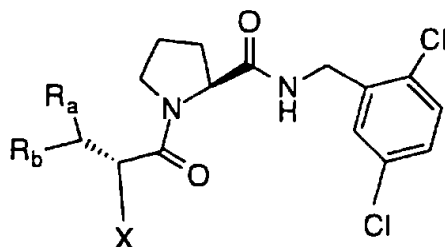


- 14 -



and pharmaceutically acceptable salts thereof.

5      formula      A second subgroup of this group of compounds has the



10      and pharmaceutically acceptable salts thereof wherein

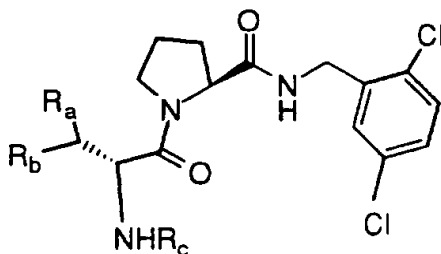
X is as previously defined, and

R<sub>a</sub> and R<sub>b</sub> are as previously defined.

15      formula      A family of the second subgroup of compounds has the



- 15 -



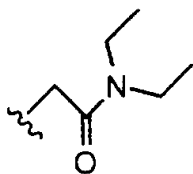
and pharmaceutically acceptable salts thereof, wherein

5 R<sub>c</sub> is

hydrogen,

SO<sub>2</sub>CH<sub>2</sub>C<sub>6</sub>H<sub>5</sub>, or

10



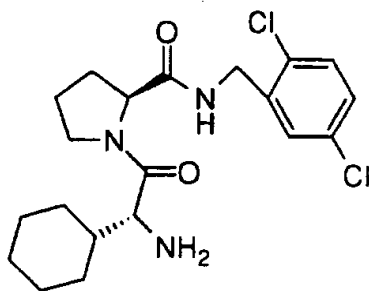
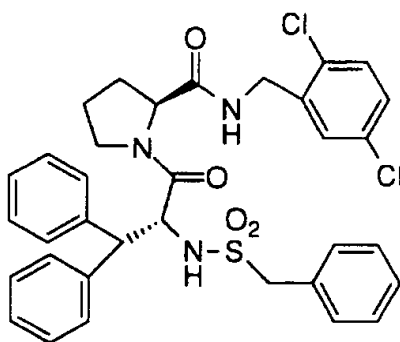
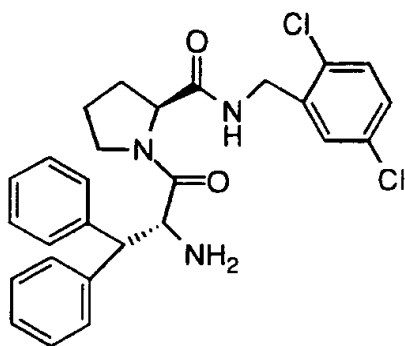
; and

R<sub>a</sub> and R<sub>b</sub> are phenyl, or R<sub>a</sub> and R<sub>b</sub>, along with the carbon to which they are attached, form cyclohexyl.

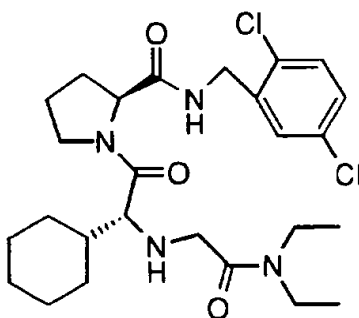
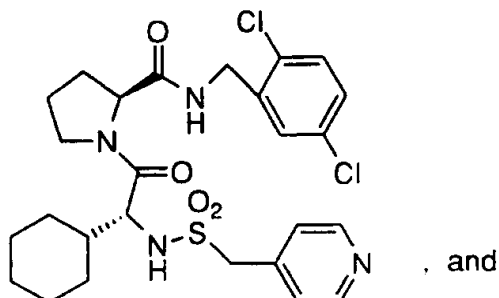
15

Examples of the family include

- 16 -



- 17 -



and pharmaceutically acceptable salts thereof.

5

Some abbreviations that may appear in this application are as follows.

Designation	
10 BOC (Boc)	t-butyloxycarbonyl
HBT(HOBT or HOBT)	1-hydroxybenzotriazole hydrate
BBC reagent	benzotriazolyloxy-bis(pyrrolidino)- carbonium hexafluorophosphate
PyCIU	1,1,3,3-bis(tetramethylene)- chlorouronium hexafluorophosphate
15 EDC	1-ethyl-3-(3-dimethylaminopropyl)
	carbodiimide hydrochloride
(BOC) <sub>2</sub> O	di-t-butyl dicarbonate
DMF	dimethylformamide
20 Et <sub>3</sub> N or TEA	triethylamine

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	EtOAc	ethyl acetate
	TFA	trifluoroacetic acid
	DMAP	dimethylaminopyridine
	DME	dimethoxyethane
5	BH <sub>3</sub> -THF	Borane-tetrahydrofuran complex
	D-Phe(3,4-Cl <sub>2</sub> )	D-3,4-Dichlorophenylalanine
	D-3,3-dicha	D-3,3-Dicyclohexylalanine
	Pro	Proline
	Arg	Arginine
10	Gly	Glycine
	D-3,3,-diphe	D-3,3-Diphenylalanine

The compounds of the present invention may have chiral centers and occur as racemates, racemic mixtures and as individual diastereomers, or enantiomers with all isomeric forms being included in the present invention.

When any variable occurs more than one time in any constituent or in formula I, its definition on each occurrence is independent of its definition at every other occurrence. Also, combinations of substituents and/or variables are permissible only if such combinations result in stable compounds.

The term "aryl" means a 5- or 6-membered aromatic ring containing 0, 1, or 2 heteroatoms selected from O, N, and S. Examples of aryl include phenyl, pyridine, pyrimidine, imidazole, thiophene, oxazole, isoxazole, thiazole, and amino- and halogen- substituted derivatives thereof.

The term "alkyl" means straight or branched alkane containing 1 to about 10 carbon atoms, e.g., methyl, ethyl, n-propyl, isopropyl, n-butyl, isobutyl, sec-butyl, tert-butyl, pentyl, iso-amyl, hexyl, octyl radicals and the like, straight or branched alkene containing 2 to about 10 carbon atoms, e.g., propylenyl, buten-1-yl, isobutenyl, pentenylen-1-yl, 2,2-methylbuten-1-yl, 3-methylbuten-1-yl, hexen-1-yl, hepten-1-yl, and octen-1-yl radicals and the like, or straight or branched alkyne containing 2 to about 10 carbon atoms, e.g., ethynyl, propynyl,

- 19 -

butyn-1-yl, butyn-2-yl, pentyn-1-yl, pentyn-2-yl, 3-methylbutyn-1-yl, hexyn-1-yl, hexyn-2-yl, hexyn-3-yl, 3,3-dimethylbutyn-1-yl radicals and the like.

5       The term "alkoxy" represents an alkyl group of indicated number of carbon atoms attached through an oxygen bridge. Examples of alkoxy include methoxy, propoxy, and butyloxy.

      The terms "Halo" or "halogen," as used herein, means fluoro, chloro, bromo and iodo.

10       The term "counterion" is used to represent a small, single negatively-charged species, such as chloride, bromide, hydroxide, acetate, trifluoroacetate, perchlorate, nitrate, benzoate, maleate, tartrate, hemitartrate, benzene sulfonate, and the like.

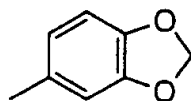
      The term heterocycle or heterocyclic, as used herein except where noted, represents a stable 5- to 7-membered mono- or bicyclic or  
15   stable 7- to 10-membered bicyclic heterocyclic ring system any ring of which may be saturated or unsaturated, and which consists of carbon atoms and from one to three heteroatoms selected from the group consisting of N, O and S, and wherein the nitrogen and sulfur heteroatoms may optionally be oxidized, and the nitrogen heteroatom  
20   may optionally be quaternized, and including any bicyclic group in which any of the above-defined heterocyclic rings is fused to a benzene ring. The heterocyclic ring may be attached at any heteroatom or carbon atom which results in the creation of a stable structure.

      Examples of such heterocyclic elements include piperidinyl, piperazinyl,  
25   2-oxopiperazinyl, 2-oxopiperidinyl, 2-oxopyrrolodiny, 2-oxoazepinyl, azepinyl, pyrrolyl, 4-piperidonyl, pyrrolidinyl, pyrazolyl, pyrazolidinyl, imidazolyl, imidazolinyl, imidazolidinyl, pyridyl, pyrazinyl, pyrimidinyl, pyridazinyl, oxazolyl, oxazolidinyl, isoxazolyl, isoxazolidinyl, morpholinyl, thiazolyl, thiazolidinyl, isothiazolyl,  
30   quinuclidinyl, isothiazolidinyl, indolyl, quinolinyl, isoquinolinyl, benzimidazolyl, thiadiazoyl, benzopyranyl, benzothiazolyl, benzoxazolyl, furyl, tetrahydrofuryl, tetrahydropyranyl, thienyl, benzothienyl, thiamorpholinyl, thiamorpholinyl sulfoxide,

- 20 -

thiamorpholinyl sulfone, and oxadiazolyl. Morpholino is the same as morpholinyl.

An example of the moiety of R<sub>a</sub> or R<sub>b</sub> independently selected from substituted aryl with one or two substituents selected from methylenedioxy is



The pharmaceutically-acceptable salts of the compounds of Formula I (in the form of water- or oil-soluble or dispersible products) include the conventional non-toxic salts or the quaternary ammonium salts which are formed, e.g., from inorganic or organic acids or bases. Examples of such acid addition salts include acetate, adipate, alginate, aspartate, benzoate, benzenesulfonate, bisulfate, butyrate, citrate, camphorate, camphorsulfonate, cyclopentanepropionate, digluconate, dodecylsulfate, ethanesulfonate, fumarate, glucoheptanoate, glycerophosphate, hemisulfate, heptanoate, hexanoate, hydrochloride, hydrobromide, hydroiodide, 2-hydroxyethanesulfonate, lactate, maleate, methanesulfonate, 2-naphthalenesulfonate, nicotinate, oxalate, pamoate, pectinate, persulfate, 3-phenylpropionate, picrate, pivalate, propionate, succinate, tartrate, thiocyanate, tosylate, and undecanoate. Base salts include ammonium salts, alkali metal salts such as sodium and potassium salts, alkaline earth metal salts such as calcium and magnesium salts, salts with organic bases such as dicyclohexylamine salts, N-methyl-D-glucamine, and salts with amino acids such as arginine, lysine, and so forth. Also, the basic nitrogen-containing groups may be quaternized with such agents as lower alkyl halides, such as methyl, ethyl, propyl, and butyl chloride, bromides and iodides; dialkyl sulfates like dimethyl, diethyl, dibutyl and diamyl sulfates, long chain halides such as decyl, lauryl, myristyl and stearyl chlorides, bromides and iodides, aralkyl halides like benzyl and phenethyl bromides and others.

Amide couplings used to form the compounds of this invention are typically performed by the carbodiimide method with

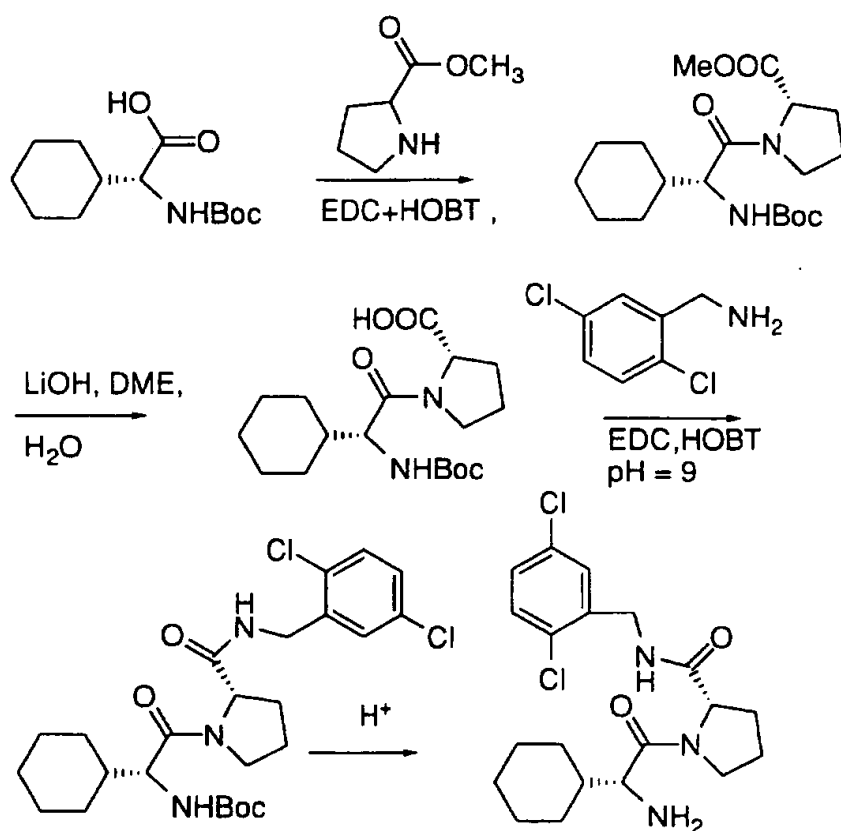
- 21 -

reagents such as dicyclohexylcarbodiimide, or 1-ethyl-3-(3-dimethyl-aminopropyl) carbodiimide. Other methods of forming the amide or peptide bond include, but are not limited to the synthetic routes via an acid chloride, azide, mixed anhydride or activated ester. Typically, solution phase amide coupling are performed, but solid-phase synthesis by classical Merrifield techniques may be employed instead. The addition and removal of one or more protecting groups is also typical practice.

Compounds of the invention can be prepared according to the general procedures outlined below:

A protected amino acid such as D-cyclohexylglycine is coupled to proline methyl ester using a coupling agent such as EDC and HOBT. The coupled product is then hydrolyzed with base such as lithium hydroxide, and the resultant acid is coupled to the desired amine such as 2,5-dichlorobenzylamine. The product is treated with a strong acid such as HCl gas or trifluoroacetic acid to remove the t-butyloxycarbonyl protecting group. Tables I and II illustrate compounds synthesized in this manner and are exemplified by Example 1.

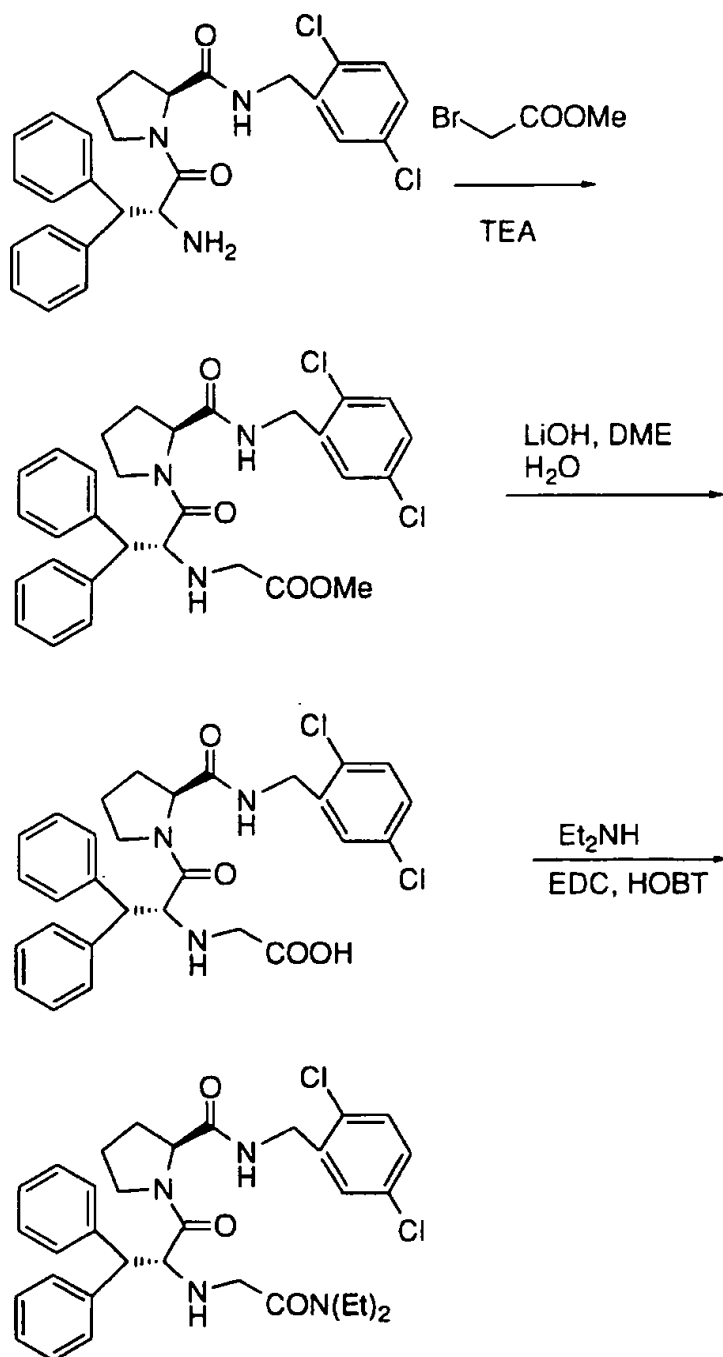
- 22 -

SCHEME 1

- 5 A method for synthesizing compounds illustrated in tables 2 and 3 is to react a free amino containing compound with an alkylating agent such as t-butyl-bromoacetate. The resulting compound is treated with acid to form an acid, and the resultant acid is coupled to the desired amine under standard coupling conditions. If the product has a protecting
- 10 group, this is conveniently removed with acid (for acid lable groups).



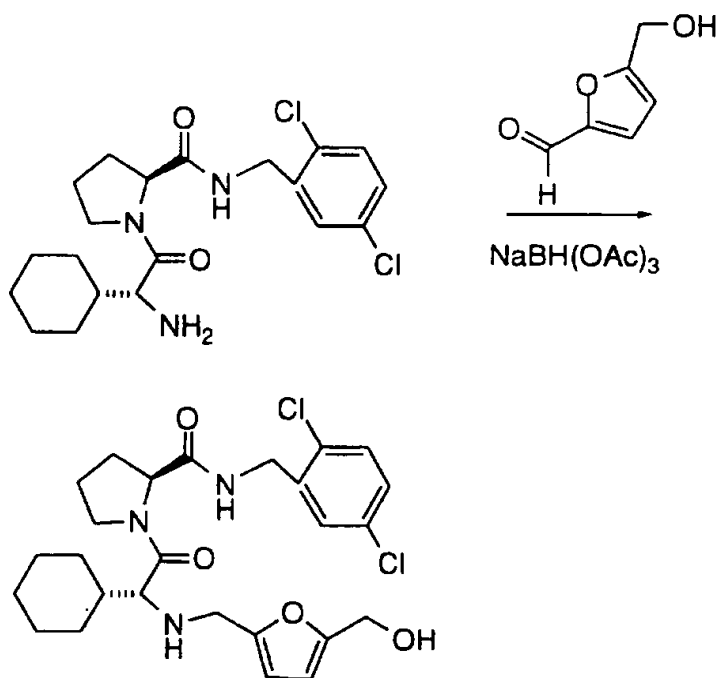
- 23 -

SCHEME 2

- 24 -

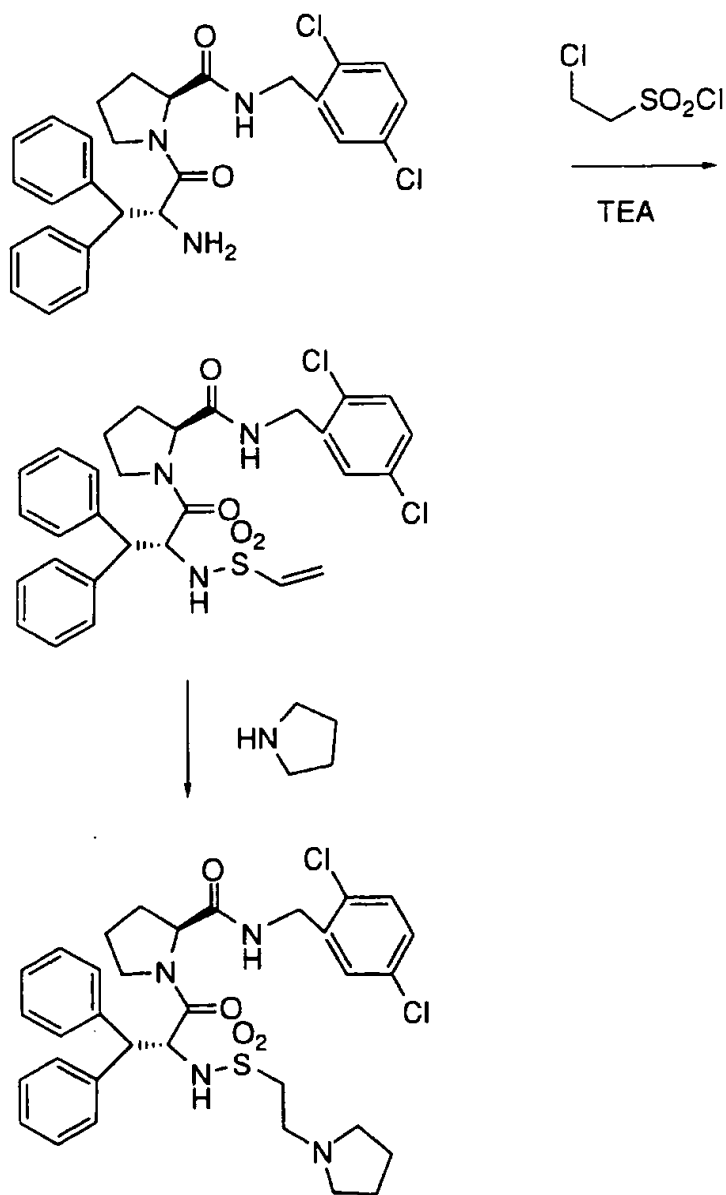
An alternate method for functionalizing the amine group is illustrated in Scheme 3. An amine, such as that from Example 1, treated with an aldehyde and a reducing agent such as sodium triacetoxyborohydride to give the desired product.

5

SCHEME 3

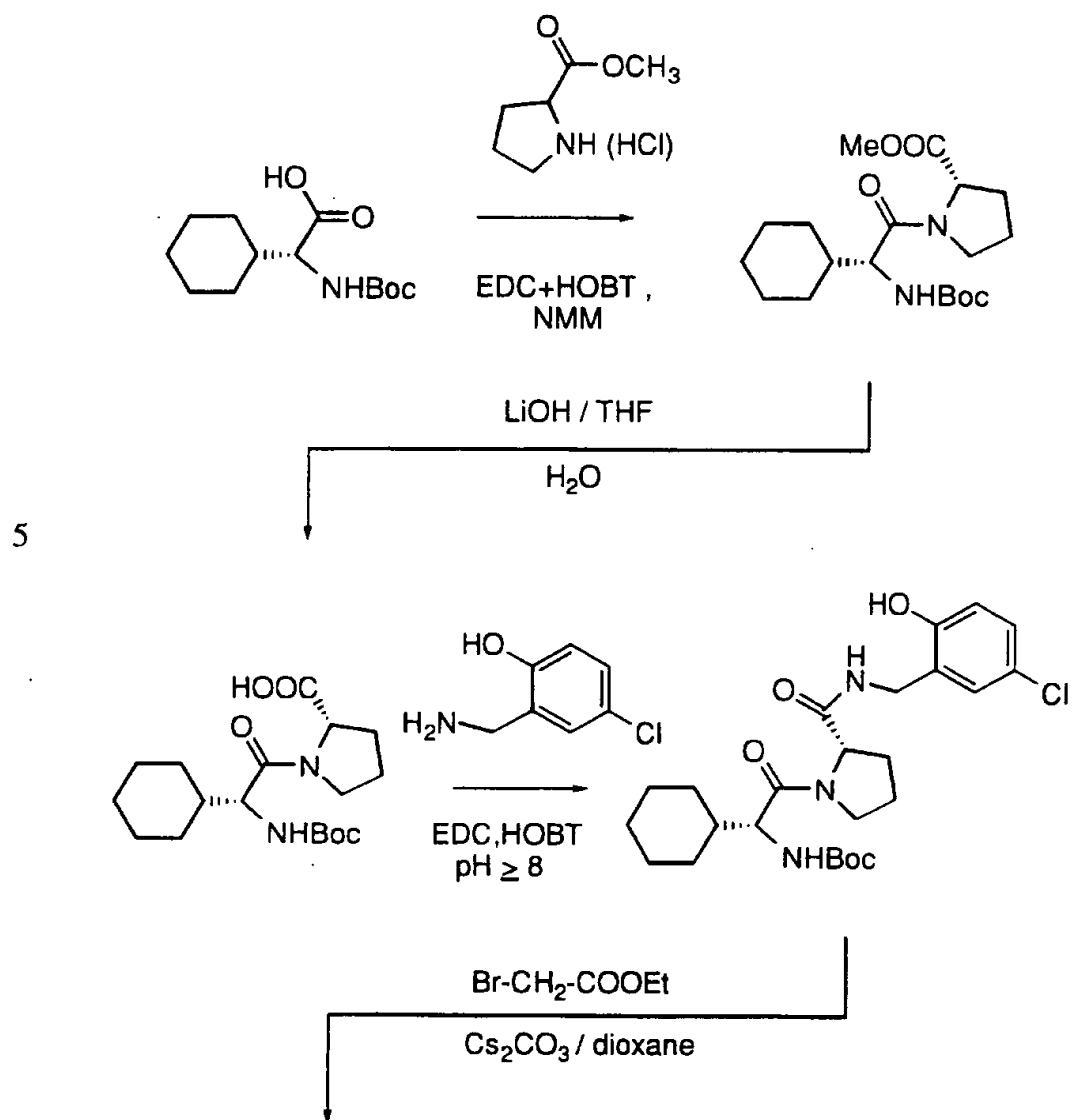
- 10  $\beta$ -Aminoalkylsulfonamide containing compounds are synthesized by  
reacting an amino compound with a sulfonylating reagent such as  
chloroethyl sulfonyl chloride and a base such as triethylamine. The  
product is reacted with a primary or secondary amine to give the  
product. In some cases the amine contains a protecting group which is  
15 removed with acid.

- 25 -

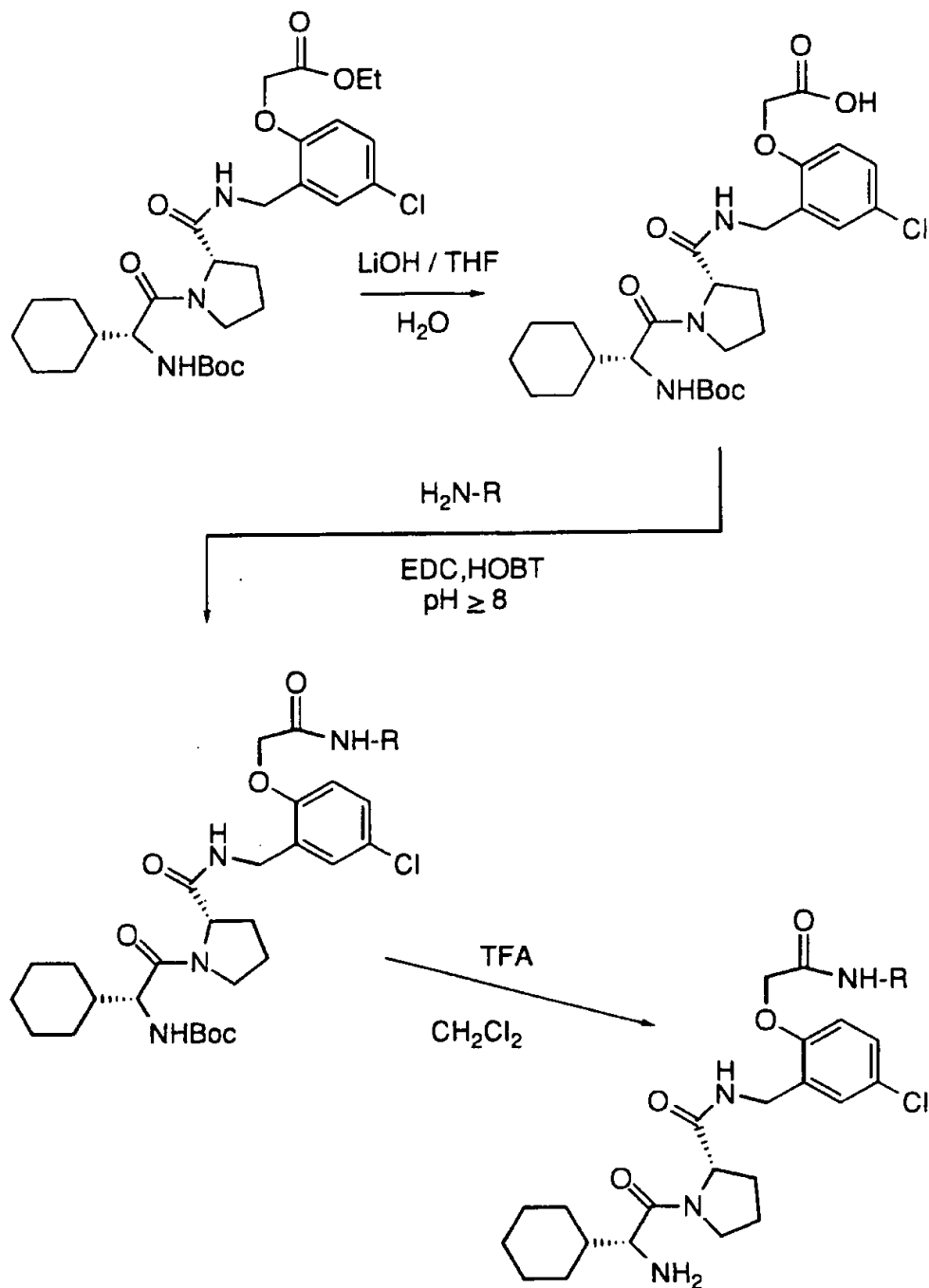
SCHEME 4

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## SCHEME 5



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5

R represents, for example, hydrogen, C<sub>1</sub>-4 alkyl, C<sub>1</sub>-4 cycloalkyl or CH<sub>2</sub>CF<sub>3</sub>.

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EXAMPLE 1Preparation of D- $\beta$ , $\beta$ -diphenylala-Pro-N-(2,5-dichlorophenyl)methyl amide (1-1)

- 5 A solution of 418.00 mg (0.95 mmol) of Boc-(D)- $\beta$ , $\beta$ -diphenylala-ProOH, 168.00 mg (0.95 mmol) of 2,5-dichlorobenzylamine, 201.00 mg (1.05 mmol) of EDC, 142.00 mg (1.05 mmol) of HOBT, and 146.00 ml (1.05 mmol) of triethylamine in 8 ml anh. DMF was stirred at room temp. in an argon atmosphere for 18 h. The  
10 reaction was diluted with three times its volume of aq. 10% citric acid solution, and the resulting suspension was stirred vigorously for 45 min. The suspension was filtered, and the solid product dried *in vacuo* over anh. P<sub>2</sub>O<sub>5</sub> to give 540 mg of the intermediate coupling product. The solid was dissolved in a minimum of EtOAc with a small amt. of CHCl<sub>3</sub>  
15 added to aid dissolution. The solution was cooled to -10°C, and was bubbled with HCl gas for approx. five minutes. The solution was stirred at this temp. for twenty additional minutes, and was removed from the cooling bath. The solution was purged with argon, and a white amorph. solid precipitate resulted. Filtration and drying provided 1-1  
20 as a white powder. Anal.(C<sub>27</sub>H<sub>27</sub>N<sub>3</sub>O<sub>2</sub>Cl<sub>2</sub> • HCl • 0.35 H<sub>2</sub>O • 0.50 CHCl<sub>3</sub>), CHN. High res. MS: theo., 496.15585; obs., 496.15652.

EXAMPLE 2

- 25 Preparation of D- $\beta$ , $\beta$ -diphenylala-Pro-N-(2-hydroxy-5-methyl)-benzylamide (2-1)

- A solution of 96 mg (0.22 mmol) of Boc-D-diphenylala-Pro-OH and 40 mg (0.20 mmol) of 2-hydroxy-5-ethyl benzylamine hydrochloride in 15 ml of DMF was treated with 37 mg (0.24 mmol) of  
30 HOBT-H<sub>2</sub>O and N-methyl morpholine (pH 8 moistened pH 5-10 paper) followed by 50 mg of EDC (0.26 mmol). After stirring overnight, the reaction mixture was evaporated to dryness, the residue partitioned with EtOAc/dilute NaHCO<sub>3</sub>; the organic layer washed with H<sub>2</sub>O, dilute NaHCO<sub>3</sub>, sat'd. NaCl; solvent was removed to afford crude

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intermediate. Approx. 3 ml of 100% trifluoroacetic acid was added to the residue, the solution set 15 min; the TFA was evaporated *in vacuo* and replaced with CH<sub>3</sub>CN-CH<sub>3</sub>OH-H<sub>2</sub>O (1:1:3), followed by preparative HPLC to afford, after lyophilization of fractions, 2-1.

5 FAB-MS m/c 472 (M+H); HPLC >99%.

### EXAMPLE 3

Preparation of D- $\beta$ , $\beta$ -diphenylala-Pro-N-(2,5-dimethoxy)-benzylamide  
10 (3-1)

A solution of 242 mg (0.55 mmol) of BOC-D-diphenylala-Pro-OH and 84 mg (0.50 mmol) of 2,5-dimethoxy benzylamine in 20 ml of DMF was treated with 92 mg (0.80 mmol) of HOBT, N-methylmorpholine, and 125 mg (0.65 mmol) of EDC as in Example 2.

15 Standard workup afforded crude intermediate which treated with 5 ml of 100% TFA to remove the BOC group as in Example 2. Preparative HPLC afforded 170 mg of the desired product as the TFA salt, which was converted to the HCl salt. (HCl/EtOAc) to afford 3-1: FAB-MS m/e 488 (M+H), HPLC ca. 90%.

20

### EXAMPLE 4

Preparation of N-carboxymethyl-D- $\beta$ , $\beta$ -diphenylala-Pro-N-(2,5-dimethoxy)-benzylamide (4-1)

25 A solution of 40 mg (0.082 mmol) of 3-1 and 16 mg of t-butyl bromoacetate with 22 ml (1.5 equiv.) of DIEA in 0.5 ml of DMF was stirred 20 min at 25°; followed by an additional equal amount of the latter two reagents, the reaction was complete in 48 hrs. After dilution with EtOAc, extractive workup afforded 38 mg of glassy solid  
30 intermediate. Approx. 3 ml of 100% TFA was used to remove the t-butyl ester, as in Example 2; the compound was purified by semi-preparative HPLC and the pooled fractions were evaporated and converted to the HCl salt. Filtration of the precipitated HCl salt from hexane•EtOAc gave 4-1. FAB-MS m/e 546 (M+H), HPLC ca. 95%.

- 30 -

EXAMPLE 5Preparation of N-[2-(imidazolyl)-methyl]-D- $\beta$ , $\beta$ -diphenylala-Pro-N-(2,5-dichloro)-benzylamide (5-1)

5           A solution of 107 mg (0.20 mmol) of 1-1 in 2.0 ml of 0.24 M HOAc in 1,2-dichloroethane under N<sub>2</sub> was treated with 21 mg (0.21 mmol) of imidazole-2-carboxaldehyde, followed by 64 mg (0.30 mmol) of sodium triacetoxyborohydride. After 4 days an additional 0.5 equivalents more of the latter reagents were added, and the reaction was  
10 stirred an additional 2 days. The mixture was concentrated *in vacuo* to dryness, dissolved in ca. 1;3 HOAc-H<sub>2</sub>O, and purified by preparative HPLC. Pooling of product containing fractions yielded, after lyophilization, 5-1: FAB-MS m/e 576 (M+H); HPLC ca. 95%.

15

EXAMPLE 6Preparation of N-[4-(imidazolyl)-methyl]-D- $\beta$ , $\beta$ -diphenylala-Pro-N-(2,5-dichloro)-benzylamide (6-1)

20           As in Example 5 above, a solution of 214 mg (0.40 mmol) of 1-1 in 4.0 ml of 1,2-dichloroethane was treated with 59 mg (0.60 mmol) of imidazole-4-carboxaldehyde and 176 mg (0.80 mmol) of sodium triacetoxyborohydride. After 24 h. the solvent was concentrated *in vacuo* and the product purified by preparative HPLC as above to yield 141 mg of lyophilized 6-1: FAB-MS m/e 576 (M+H); HPLC 99%.

25

EXAMPLE 7Preparation of N-[2-(5-hydroxymethylfuryl)-methyl]-D- $\beta$ , $\beta$ -diphenylala-Pro-N-(2,5-dichloro)-benzylamide (7-1)

30           As in Example 5 above, a solution of 204 mg (0.40 mmol) of 1-1 in 4.0 ml of 1,2-dichloroethane under N<sub>2</sub> was treated with 74 mg (0.60 mmol) of 5-hydroxymethyl-2-furaldehyde and 164 mg (0.80 mmol) with sodium triacetoxyborohydride. After 24 hr the solvent was



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concentrated *in vacuo* and the product purified by preparative HPLC as above to yield 7-1: FAB-MS m/e 606 (M+H); HPLC 99%.

### EXAMPLE 8

5

Preparation of N-[2-(5-dimethylaminofuryl)-methyl]-D- $\beta,\beta$ -diphenylala-Pro-N-(2,5-dichloro)-benzylamide (8-1)

As in Example 5 above, a solution of 206 mg (0.40 mmol) of 1-1 in 4.0 ml of 1,2-dichloroethane under N<sub>2</sub> was treated with 86 mg (0.60 mmol) of 5-dimethylamino-2-furaldehyde and 170 mg (0.80 mmol) of sodium triacetoxyborohydride. After 24 hr the solvent was concentrated *in vacuo* and the product purified by preparative HPLC as above to yield 8-1: FAB-MS m/e 619 (M+H); HPLC >99%.

15

### EXAMPLE 9

Preparation of N-(imino-aminomethyl)-methyl-D- $\beta,\beta$ -diphenylala-Pro-N-(2,5-dichloro)-benzylamide (9-1)

A solution of 20 mg of 1-1 in 2.0 ml of DMF was treated with 11 mg of chloroacetamide hydrochloride, followed by 2 drops of diisopropyl ethylamine. The mixture was heated at 50-60° for 2 days; the solvent was evaporated *in vacuo* and the residue in H<sub>2</sub>O/5% acetonitrile was processed by preparative HPLC to yield, after lyophilization, 9-1: FAB-MS m/e 552 (M+H); HPLC ca. 88%.

25

### EXAMPLE 10

Preparation of D-cyclohexylglycyl-Pro-N-(2,5-dichloro)-benzylamide (10-1)

30

A solution of 1.00 g (3.89 mmol) of Boc-D-cyclohexyl glycine and 1.26 g (4.08 mmol) of (H)-prolyl-2,5-dichlorobenzylamide hydrochloride in 90 ml of DMF was treated with 0.71 g (4.67 mmol) of HOBt·H<sub>2</sub>O and N-methyl morpholine (pH 8); then 0.97 g (5.06 mmol) of EDC, followed by stirring 5 hr. The solution was concentrated *in*

- 32 -

*vacuo* to a volume of ca. 20 ml, followed by partition with EtOAc/dilute NaHCO<sub>3</sub> and extractive workup as in Example 2 to give crude intermediate, which was purified by chromatography on silica gel, eluting with 1:1 EtOAc/hexane, to give 1.87 g (94% yield of coupled intermediate). The above sample in approx. 50 ml of EtOAc was saturated with HCl gas at -10°, set 60 min at 0-20°, followed by purging with N<sub>2</sub>, as precipitate slowly formed. The solid was filtered and washed with ether, drying *in vacuo* to give 10-1: FAB-MS m/z 413 (M+H); HPLC 97%.

10

### EXAMPLE 11

#### Preparation of N-carboxymethyl-D-cyclohexylglycyl-Pro-N-(2,5-dichloro)-benzylamide (11-1)

15 A solution of 289 mg (0.70 mmol) of 10-1 and 0.23 ml (0.28 g, 1.44 mmol) of *t*-butyl bromoacetate with 0.24 ml of DIEA in 5.0 ml of DMF, was stirred at 25° for 2 days. The solvent was removed *in vacuo*, the residue partitioned with EtOAc/dilute NaHCO<sub>3</sub>, and the organic layer was washed with saturated NaCl and dried over Na<sub>2</sub>SO<sub>4</sub>.  
20 Solvent removal afforded 390 mg of crude intermediate, HPLC 95%. A solution of 87 mg of the above intermediate in 10 ml of EtOAc/CH<sub>2</sub>Cl<sub>2</sub> (4/1) was saturated with HCl at -10°, set 30 min; then purged with N<sub>2</sub>, and the solution concentrated under reduced pressure until appearance of solid. Precipitation was completed by addition of ether, and product  
25 was isolated by filtration, washing with ether, and drying *in vacuo* to give 11-1: FAB-MS m/e 480 (M+H); HPLC ca. 90%.

### EXAMPLE 12

#### Preparation of N-((1-piperazinyl)-carboxy)-methyl-D-cyclohexylglycyl-Pro-N-(2,5-dichloro)-benzylamide (12-1)

30 A solution of 80 mg (0.16 mmol) of 11-1 and 36 mg (0.19 mmol) of *t*-BOC-1,4-piperazine in 2.0 ml of DMF was treated with 32 mg (0.21 mmol) of HOBt•H<sub>2</sub>O and N-methyl morpholine (pH 8); then

- 33 -

43 mg (0.22 mmol) of EDC was added, followed by stirring at 25° for 20 hr. The solvent was evaporated *in vacuo* and the residue partitioned with EtOAc/dilute NaHCO<sub>3</sub>, washing with 2 portions of saturated NaCl, and dried over Na<sub>2</sub>SO<sub>4</sub>. Removal of solvent afforded 100 mg of crude  
5 intermediate. To the above sample was added 5.0 ml of TFA; let stir for 30 min, the TFA was evaporated under reduced pressure and the product was purified to give lyophilized 12-1; FAB-MS m/e 538 (M+H); HPLC 97%.

10

EXAMPLE 13

Preparation of D-β,β-diphenylala-Pro-N-(2,5-dimethylbenzyl)amide  
(13-1)

In a similar manner as in Example 1 but substituting 2,5-  
15 dimethylbenzylamine for 2,5-dichlorobenzylamine, 13-1.

EXAMPLE 14

Preparation of N-Phenylmethanesulfonyl-D-β,β-diphenylala-Pro-N-  
20 (2,5-dimethylbenzyl)amide (14-1)

D-β,β-diphenylala-L-Pro-N-(2,5-dimethylbenzyl)amide  
hydrochloride is reacted with hexamethyldisilazane (0.10 ml per 32 mg  
hydrochloride) in dry acetonitrile for 5 min at reflux. The mixture is  
cooled 30 min at room temperature and treated with phenylmethane-  
25 sulfonyl chloride (50 mg). After 15 min at room temperature the  
mixture is diluted with CH<sub>2</sub>Cl<sub>2</sub>. The CH<sub>2</sub>Cl<sub>2</sub> solution is washed with  
water, dried (Na<sub>2</sub>SO<sub>4</sub>) filtered and concentrated *in vacuo*.

Chromatography on activity III neutral alumina gave 14-1. M<sup>+</sup>H<sup>+</sup>/e 610  
(calc'd for (C<sub>36</sub>H<sub>39</sub>N<sub>3</sub>O<sub>4</sub>S) = 609.794.

30

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EXAMPLE 15Preparation of N-(4-pyridylmethanesulfonyl)-D- $\beta,\beta$ -diphenylala-Pro-N-(2,5-dichlorobenzyl)amide (15-1)

- 5                   In a similar manner 1-1 is reacted with 43 mg 4-pyridylmethanesulfonyl chloride (trifluoromethanesulfonic acid salt) and hexamethyldisilazane. Similar workup and preparative HPLC gave lyophilized fractions of the title compound as the trifluoroacetic acid salt. This is treated with HCl(g) in ethyl acetate to give the crystalline  
10 hydrochloride of 15-1; high resolution MS ( $M^+H^+/e$ ) = 651.605 ( $C_{33}H_{32}Cl_2N_4O_4S^+H^+$ ).

EXAMPLE 16

- 15   Preparation of N-[(N,N-diethylcarboxamido)methyl]-D- $\beta,\beta$ -diphenylala-Pro-N-(2,5-dichloro)-benzylamide (16-1)

- A solution of 100.00 mg (0.19 mmol) of 1-1, 41.00 mg (0.21 mmol) of alpha-bromo-(N,N-diethyl)acetamide, and 75.00 ml (0.42 mmol) of diisopropylethylamine in 1 ml anh. DMF was stirred at 50°C  
20 in an argon atmosphere for 4 h. The solution was further stirred at room temp. for 48 h, and was concentrated *in vacuo* to give a tan oil. The crude oil was purified via reverse phase prep LC, and the pure product fractions combined and lyophilized. Lyophilization provided 16-1 as a fluffy white amorphous solid. Anal. ( $C_{33}H_{38}N_4O_3Cl_2 \cdot 2.00$   
25 TFA  $\cdot 1.00 H_2O$ ), CHN. Mass Spec.:  $M^+ = 609$ .

EXAMPLE 17

- 30   Preparation of N-[(4-methylpiperazine)carboxamidomethyl]-D- $\beta,\beta$ -diphenylala-Pro-N-(2,5-dichloro)-benzylamide (17-1)

          A solution of 38.00 mg (0.06 mmol) of N-carboxymethyl-D- $\beta,\beta$ -diphenylala-Pro-N-(2,5-dichloro)-benzylamide, 7.00 ml (0.06 mmol) of 4-methyl piperazine, 1.00 mg (1.10 mmol) of EDC, 10.00 mg (1.10 mmol) of HOBT, and 20.00 ml (2.20 mmol) of triethylamine in 1

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ml of anh. DMF was stirred for 18 h in an argon atm. The reaction was concentrated *in vacuo* to give a clear oil, which was purified via reverse phase prep LC. Pure product fractions were combined and lyophilized to provide 17-1 as an amorphous white powder.

- 5    Anal. (C<sub>34</sub>H<sub>39</sub>N<sub>5</sub>O<sub>3</sub>Cl<sub>2</sub> • 2.15 TFA • 2.20 H<sub>2</sub>O), CHN. Mass Spec.:  
M<sup>+</sup> = 636.

### EXAMPLE 18

- 10    Preparation of D-β,β-diphenylala-Pro-N-(2-hydroxy-5-chloro)-  
benzylamide (18-1)

- A solution of 278.00 mg (0.64 mmol) of Boc-D-β,β-diphenylala-ProOH, 100.00 mg (0.64 mmol) of 2-hydroxy-5-chlorobenzylamine, 136.00 mg (0.71 mmol) of EDC, 96.00 mg (0.71  
15    mmol) of HOBT, and 99.00 ml (0.71 mmol) of triethylamine in 2 ml anh. DMF was stirred in an argon atm. for 18 h. The reaction was diluted with aq. 10% citric acid, and the resulting suspension was stirred vigorously for 45 min. The suspension was filtered, and the recovered white solid dried *in vacuo*. The solid was dissolved in a minimum of  
20    EtOAc, and the solution was cooled to -10°C. The solution was bubbled with HCl gas for approx. five minutes, and was stirred for an additional 30 min. The reaction was removed from the cooling bath, and was purged with argon. The solution was concentrated *in vacuo* to provide a clear oil. The oil was purified via reverse phase prep LC, and the pure  
25    product fractions combined and lyophilized to give 18-1 as a fluffy white amorphous powder. Anal. (C<sub>27</sub>H<sub>28</sub>N<sub>3</sub>O<sub>3</sub>Cl • 1.30 TFA • 0.55 H<sub>2</sub>O), CHN. High Res. MS: theo. = 478.18975, obs. = 478.18940.

### EXAMPLE 19

- 30    Preparation of N-[(N,N-diethylcarboxamido)methyl]-D-β,β-diphenylala-Pro-N-(3-chloro)-benzylamide (19-1)

          A solution of 150.00 mg (0.30 mmol) of D-β,β-diphenylala-Pro-N-(3-chloro)-benzylamide HCl (prepared from Boc-

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(D)-Dip-ProOH and 3-chlorobenzylamine via a procedure analogous to that described in Example 1), 64.00 mg (0.33 mmol) of alpha-bromo-N,N-diethylacetamide, and 105.00 ml (0.60 mmol) of triethylamine in 1 ml of anh. DMF was stirred at room temp. in an argon atm. for 18 h.

- 5 The reaction was concentrated *in vacuo* to give a brown oil. The crude oil was purified by reverse phase prep LC, and the pure product fractions combined and lyophilized to give 19-1 as a tacky white amorphous powder. Anal. (C<sub>33</sub>H<sub>39</sub>N<sub>4</sub>O<sub>3</sub>Cl • 1.65 TFA • 0.10 H<sub>2</sub>O), CHN. Mass Spec.: M<sup>+</sup> = 575.

10

### EXAMPLE 20

Preparation of  $\alpha$ -(R)-amino- $\alpha$ -(3,4-methylenedioxybenzyl)acetyl-Pro-N-(2,5-dichloro)-benzylamide (20-1)

- 15 A solution of 100.00 mg (90.30 mmol) of  $\alpha$ -(R)-azido- $\alpha$ -(3,4-methylenedioxybenzyl)acetyl-ProOH, 53.00 mg (0.30 mmol) of 2,5-dichlorobenzylamine, 63.00 mg (0.33 mmol) of EDC, 45.00 mg (0.33 mmol) of HOBT, and 47.00 ml (0.33 mmol) of triethylamine in 1 ml of anh. DMF was stirred at room temp. in an argon atm. for 18
- 20 h. The reaction was diluted with 3 times its volume of aq. 10% citric acid, and the solution stirred for approx. 10 min. The mixture was extracted with 2 x 25 ml of EtOAc, and the combined extracts washed with water and brine and dried over anh. MgSO<sub>4</sub>. Concentration provided a foam, which was purified via gravity column
- 25 chromatography over silica gel with 2.5% MeOH/CHCl<sub>3</sub>. Concentration of the pure fractions provided 120 mg of coupling product as a white foam. The coupling product (120.00 mg/0.27 mmol) was dissolved in 3 ml of THF to which was added 50 ml of H<sub>2</sub>O. The solution was treated with 71.00 mg (0.27 mmol) of triphenylphosphine,
- 30 and the resulting solution stirred at 55°C for 18 h. The reaction was concentrated *in vacuo* to a clear oil, which was purified via reverse phase prep LC. The pure product fractions were combined and lyophilized to provide 20-1 as a tacky white amorphous powder. Anal.

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(C<sub>22</sub>H<sub>21</sub>N<sub>3</sub>O<sub>4</sub>Cl<sub>2</sub> • 1.05 TFA • 1.00 H<sub>2</sub>O), CHN. Mass spec.: M<sup>+</sup> = 464.

### EXAMPLE 21

5

Preparation of D,L-(3,4-methylenedioxy)phenylglycine-Pro-N-(2,5-dichloro)-benzylamide (21-1)

10 A solution of 100.00 mg (0.34 mmol) of Boc-D,L-(3,4-methylenedioxy)phenylglycine, 105.00 mg (0.34 mmol) of 2,5-dichlorobenzylamine, 73.00 mg (0.38 mmol) of EDC, 51.00 mg (0.38 mmol) of HOBt, and 105.00 ml (0.75 mmol) of triethylamine in 2 ml of anh. DMF was stirred for 18 h in an argon atmosphere. The reaction was diluted with 4 times its volume of aq. 10% citric acid, and the resulting suspension stirred vigorously for approx. 45 min. The

15 suspension was filtered to give a white solid which was dried *in vacuo* over P<sub>2</sub>O<sub>5</sub> to give 185 mg of crude coupling product. The product from above was dissolved in a min. of EtOAc, and the solution cooled to -10°C. The cold solution was bubbled with HCl gas for approx. 5 min., and was stirred in the cold for an additional 20 min. The reaction was

20 removed from the bath, and was purged with argon. A white precip. resulted, which was isolated via filtration. The solid became extremely tacky on exposure to the air, and was redissolved in EtOAc and dried over anh. MgSO<sub>4</sub>. The solution was concentrated to an off-white oil/solid. The crude product was purified via reverse phase prep LC,

25 and the pure product fractions combined and lyophilized. Lyophilization provided 21-1 as a fluffy white amorphous powder which was determined by HPLC to be a 1:1 mixture of diastereomers at the phenylglycine center. Anal.(C<sub>21</sub>H<sub>21</sub>N<sub>3</sub>O<sub>4</sub>Cl<sub>2</sub> • 1.30 TFA • 0.10 H<sub>2</sub>O), CHN. Mass Spec.: M<sup>+</sup> = 450.

30

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EXAMPLE 22

Preparation of N-[(N,N-diethylcarboxamido)methyl]-(D)-cyclohexylglycine-Pro-N-(2,5-dichloro)-benzylamide (22-1)

- 5 A solution of 50.00 mg (0.11 mmol) of D-cyclohexylglycine-Pro-N-(2,5-dichloro)-benzylamide HCl, 21.40 mg (0.11 mmol) of alpha-bromo-N,N-diethylacetamide, and 38.20 ml (0.22 mmol) of diisopropylethylamine in 1 ml anh. DMF was stirred in an argon atm. for 18 h. HPLC indicated that the reaction was only approx. 50%  
10 complete, so an additional 0.50 equivalents of the bromide was added, and the reaction was warmed to 60°C for approx. 4 h. The reaction was concentrated *in vacuo*, and the crude brown oil product purified via reverse phase prep LC. Pure product fractions were combined and lyophilized to provide 22-1 as a tacky white amorphous powder. Anal.  
15 (C<sub>26</sub>H<sub>38</sub>N<sub>4</sub>O<sub>3</sub>Cl<sub>2</sub> • 1.65 TFA • 0.65 H<sub>2</sub>O), CHN. Mass Spec.: M<sup>+</sup> = 525.

EXAMPLE 23

- 20 Preparation of D-cyclohexylglycine-homopro-N-(2,5-dichloro)-benzylamide (23-1)

- A solution of 199.00 mg (0.77 mmol) of Boc-D-cyclohexylglycine, 250.00 mg (0.77 mmol) of proline-N-(2,5-dichloro)-benzylamide, 163.00 mg (0.85 mmol) of EDC, 115.00 mg (0.85 mmol)  
25 of HOBT, and 237.00 ml (1.70 mmol) of triethylamine in 5 ml of anh. DMF was stirred for 18 h in an argon atmosphere. The reaction was diluted with 3 times its volume of aq. 10% citric acid, and the resulting suspension stirred vigorously at room temp. for approx. 90 min. The suspension was filtered and the white solid dried *in vacuo* to provide  
30 321 mg of the crude coupling product. The coupling product was dissolved in a min. of EtOAc, with a small amt. of CHCl<sub>3</sub> added to assist in solubilizing the material. The reaction was cooled to -10°C, and was bubbled with HCl gas for approx. 10 min. The cold solution was stirred for an additional 30 min., and the bath removed. The reaction was



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purged with argon, which provided a precipitate. Filtration and drying *in vacuo* provided 23-1 as a white crystalline solid, MP = 198-201°C. Anal. (C<sub>21</sub>H<sub>29</sub>N<sub>3</sub>O<sub>2</sub>Cl<sub>2</sub> • HCL • 1.05 H<sub>2</sub>O • 1.25 CHCl<sub>3</sub>), CHN. Mass spec.: M<sup>+</sup> = 426.

5

#### EXAMPLE 24

Preparation of N-(2-(1-pyrrolidiny)-ethanesulfonyl)-amino-D-β,β-diphenylala-Pro-N-(2,5-dichlorobenzyl)amide (24-1)

10 A cooled suspension of 250.00 mg (0.43 mmol) 1-1 in dichloromethane is treated with three equivalents of triethylamine. The reaction is allowed to warm to room temperature over 18 hrs and is then concentrated and chromatographed via preparative TLC. The product is dissolved in acetonitrile which contains 2 equivalents of  
15 pyrrolidine. After stirring at room temperature for 48 hr, the reaction is concentrated and 24-1 is purified by preparative HPLC and isolated as the trifluoroacetic acid salt. Mass spec.: M<sup>+</sup> = 657/659.

#### EXAMPLE 25

20

##### Resin based synthesis of thrombin inhibitors

Step A: Preparation of Pro(p-nitrobenzophenoneoxime-polystyrene) resin

25 pNO<sub>2</sub> benzophenone-polystyrene oxime (0.5 mg/g, 1% cross-linked, 2.0 g) is slurried with BocProOH in 50 ml CH<sub>2</sub>Cl<sub>2</sub> at room temperature and the suspension treated with 4 mL of a 0.5 M solution of dicyclohexylcarbodiimide in CH<sub>2</sub>Cl<sub>2</sub>. The mixture is shaken 24 hr at room temperature then filtered. The resin is washed with  
30 alternating CH<sub>2</sub>Cl<sub>2</sub> and ethylacetate and dried by suction.

The resin is suspended in a mixture of 15 ml trifluoroacetic acid and 30 ml of CH<sub>2</sub>Cl<sub>2</sub> for 1.5 hr at room temperature and filtered. The resin is alternately steeped in CH<sub>2</sub>Cl<sub>2</sub> and isopropanol then washed

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with isopropanol and excess  $\text{CH}_2\text{Cl}_2$  and dried to constant weight under vacuum; 2.0 g.

5     **Step B:**     **Preparation of Boc-D- $\beta$ , $\beta$ -diphenylala-Pro(p-nitrobenzophenoneoxime-polystyrene) resin**  
The resin from Step A is suspended in 20 ml  $\text{CH}_2\text{Cl}_2$  containing 0.15 ml triethylamine and treated with a filtered solution of Boc D- $\beta$ , $\beta$ -diphenylalanine (1.02 g) in  $\text{CH}_2\text{Cl}_2$  and 3 ml 0.5 M dicyclohexylcarbodiimide (removes dicyclohexylurea). The mixture is  
10   shaken overnight at room temperature then filtered and washed alternating with isopropanol and  $\text{CH}_2\text{Cl}_2$  and vacuum dried at  $80^\circ\text{C}$ . Amino acid analysis of the dried resin gave 214.8 mMol/g of Pro and an essentially equal amount of D- $\beta$ , $\beta$ -diphenylAla (after standard hydrolysis).

15     **Step C:**     **Release of dipeptide amides from resin and deblocking**  
A 10  $\mu\text{Mol}$  equivalent of the resin from Step B is shaken with 2 ml  $\text{CH}_2\text{Cl}_2$  containing an amine, preferably a benzylamine (10-13  $\mu\text{Mol}$  or its HCl salt and 100  $\mu\text{Mol}$  of triethylamine) for 24 hr at  
20   room temperature. The mixture is filtered and the filtrate analyzed by HPLC to show the presence of Boc dipeptide amide and unreacted amine in constant ratio. The filtrates are concentrated under high vacuum and the residues treated with 10-20% trifluoroacetic acid in  $\text{CH}_2\text{Cl}_2$  for 12 hr at room temperature. The mixtures are evaporated in a stream of  
25   nitrogen or under vacuum and the residues taken up in DMSO-water mixtures for bioassay as thrombin inhibitors.

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EXAMPLE 26

Preparation of D-cyclohexylglycine-proline-N-(2-{O-carboxymethyl-N-ethylamide},5-chloro)-benzylamide (26-4)

5

Step A: Preparation of Boc-D-cyclohexylglycine-proline methyl ester (26-1)

A solution of 8.0 g (31.0 mmol) of Boc-D-cyclohexylglycine and 5.8 g (35 mmol) of proline methyl ester HCl salt in 100 ml of anhydrous DMF, mixed with 5.8 g (37.2 mmol) of HOBt with the pH adjusted to 7-8 with N-methylmorpholine (to moistened narrow-range pH paper), was treated with 7.9 g (40.3 mmol) of EDC and stirred for 18 hr in a nitrogen atmosphere. After 20 hr water (10 ml) was added, the solution concentrated *in vacuo* and partitioned with 400 ml EtOAc and 200 ml H<sub>2</sub>O, washing with dil. NaHCO<sub>3</sub>, H<sub>2</sub>O, dil. KHSO<sub>4</sub>, and twice with 50% saturated NaCl, dried over Na<sub>2</sub>SO<sub>4</sub> and concentrated under reduced pressure to give an oil. This crude material was chromatographed on 300 g silica gel in 1:1 (v/v) EtOAc/hexane to afford, after pooling of fractions, intermediary 26-1.

20

Step B: Preparation of Boc-D-cyclohexylglycine-proline (26-2)

26-1 (9.20 g) was dissolved in 90 ml of THF, adding 50 ml of H<sub>2</sub>O, followed by 21 ml of 2.0 N LiOH in portions over a period of 2 hr. The solution was let stir 20 hr and the reaction was worked up by addition of dil. KHSO<sub>4</sub> to neutrality, evacuation of solvent under reduced pressure to give a thick paste to which was added 200 ml of H<sub>2</sub>O in portions with stirring, followed by dil. KHSO<sub>4</sub> to acidity (pH < 2). After stirring for 1 hr, the solid was isolated by filtration, washing with H<sub>2</sub>O twice, and drying *in vacuo* to give 6.45 g (72% yield overall) of intermediary Boc-D-cyclohexylglycine-proline. Evaporation of the filtrate to a volume of <100 ml afforded 26-2.

30

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Step C: Preparation of Boc-D-cyclohexylglycine-proline-N-(2-  
{O-carbethoxymethyl}-5-chloro)-benzylamide (26-3)

A solution of 405 mg (1.15 mmol) of 26-2 and 147 mg (0.94 mmol) of 2-hydroxy,5-chlorobenzylamine in 6 ml of anh. DMF, mixed with 191 mg (1.25 mmol) of HOBt with the pH adjusted to 7-8 with N-methylmorpholine (to moistened narrow-range pH paper), was treated with 255 mg (1.34 mmol) of EDC and stirred for 18 h in a nitrogen atmosphere. After 20 hr water (10 ml) was added, the solution concentrated *in vacuo* and partitioned with EtOAc and H<sub>2</sub>O, washing with dil. NaHCO<sub>3</sub>, H<sub>2</sub>O, dil. KHSO<sub>4</sub>, and twice with 50% satd NaCl, dried over Na<sub>2</sub>SO<sub>4</sub> and concentrated under reduced pressure to give 502 mg of the crude 2-hydroxy,5-chlorobenzylamide.

A solution of this material in 20 ml of peroxide-free anh. dioxane was mixed with 0.18 ml (1.55 mmol) of ethyl bromoacetate and 0.54 g (1.66 mmol) of Cs<sub>2</sub>CO<sub>3</sub> under a nitrogen atmosphere, stirring 20 hr at 25°. A second addition of 0.04 ml (0.34 mmol) of ethyl bromoacetate and 0.15 g (0.18 mmol) of Cs<sub>2</sub>CO<sub>3</sub> brought the O-alkylation to completion, and the product was isolated by evaporation of solvent under reduced pressure, partitioning with EtOAc and H<sub>2</sub>O, washing with dil. NaCl, drying over Na<sub>2</sub>SO<sub>4</sub>, and solvent removal to give 26-3.

Step D: Preparation of Boc-D-cyclohexylglycine-proline-N-(2-  
{O-ethylacetamido}-5-chloro)-benzylamide (26-4)

26-3 (1.04g) was saponified in 30 ml of 50% THF/H<sub>2</sub>O with 0.8 ml of 2.0 N LiOH for 20 hr, followed by addition of dil. KHSO<sub>4</sub> to neutrality, evaporation under reduced pressure to a gum, partitioning with EtOAc/dil. KHSO<sub>4</sub> and washing twice with dil. NaCl. After drying over Na<sub>2</sub>SO<sub>4</sub>, solvent removal afforded solid Boc-D-cyclohexylglycine-proline-N-(2-{O-carboxymethyl}-5-chloro)-benzylamide.

A solution of 91 mg (0.16 mmol) of the above acid and 35 mg (0.43 mmol) of ethylamine hydrochloride in 10 ml of anh. DMF, mixed with 37 mg (0.24 mmol) of HOBt with the pH adjusted to 7-8

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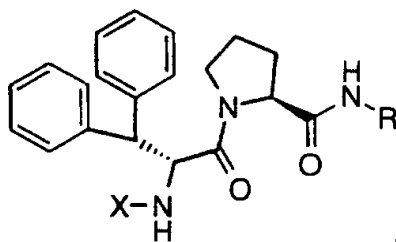
with N-methylmorpholine (to moistened narrow-range pH paper), was treated with 58 mg (0.30 mmol) of EDC and stirred for 18 h in a nitrogen atmosphere. After 20 hr water (1 ml) was added, the solution concentrated *in vacuo* and partitioned with EtOAc and H<sub>2</sub>O, washing  
5 with dil. NaHCO<sub>3</sub>, H<sub>2</sub>O, dil. KHSO<sub>4</sub>, and twice with 50% satd NaCl, dried over Na<sub>2</sub>SO<sub>4</sub> and concentrated under reduced pressure to give the crude Boc-protected ethyl amide.

This intermediate was dissolved in 4 ml of 50% (v/v) TFA/CH<sub>2</sub>Cl<sub>2</sub> for 30 min., the solvent was removed under reduced  
10 pressure, and the product was purified by preparative HPLC (0.1% TFA-100% H<sub>2</sub>O/CH<sub>3</sub>CN -> 50% over 30 min.) to afford 26-4 as a white lyophilized powder. Anal. (C<sub>24</sub>H<sub>35</sub>N<sub>4</sub>O<sub>4</sub>Cl•1.30 TFA•0.15 H<sub>2</sub>O), CHN. Mass spec.: M<sup>+</sup> = 479.

The compounds shown in the tables below are exemplary  
15 compounds of the present invention. The range of K<sub>i</sub> values associated with the specifically listed compounds is represented as follows:

20                   +++ <10 nM  
                  ++ >10 nM and <500 nM  
                  + >500 nM

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TABLE I $K_i$ 

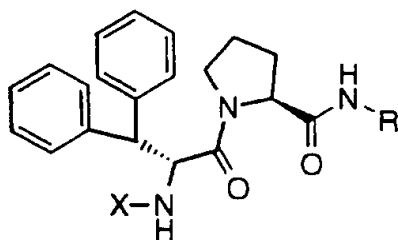
X	R	Thrombin	Trypsin
H		++	+
H		+++	+
H		++	+
H		++	+
H		++	+
$(\text{Me})_2\text{NCH}_2\text{CH}_2\text{OC}(=\text{O})-$		++	+
$-\text{CH}_2\text{COOH}$		++	+

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TABLE I CONT'D

X	R	K <sub>i</sub>	
		Thrombin	Trypsin
		++	+
		++	+
		++	+
		++	+
HOCH <sub>2</sub> CH <sub>2</sub> -		++	+
		+++	+
-CH <sub>2</sub> CON(Et) <sub>2</sub>		++	+
-CH <sub>2</sub> CON(Et) <sub>2</sub>		+++	+

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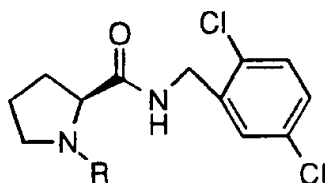
TABLE 1 CONT'D

X	R	K <sub>i</sub>	
		Thrombin	Trypsin
		+++	+
		+++	+
		+++	+
		+++	+
		++	+

-CH<sub>2</sub>COOH

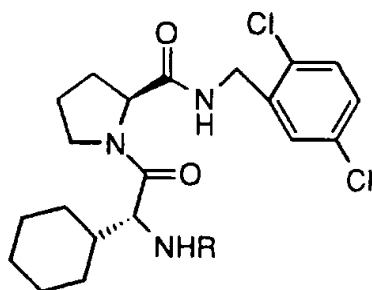


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TABLE II

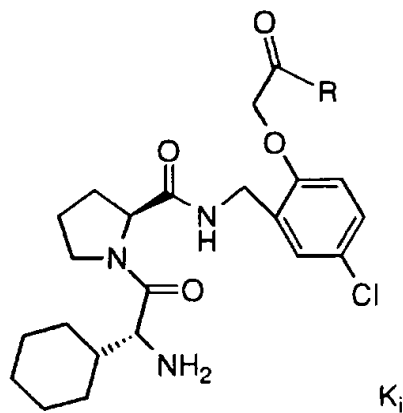
R	Thrombin	$K_i$	Trypsin
	+++		+
	++		+
	++		+
	++		+

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TABLE III

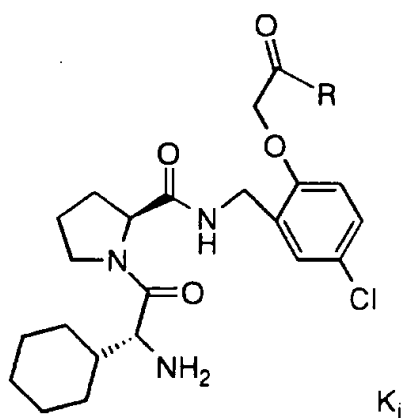
R	K <sub>i</sub>	
	Thrombin	Trypsin
H	+++	+
CH <sub>2</sub> COOH	+++	+
CH <sub>2</sub> CON(Et) <sub>2</sub>	+++	+
	++	+
	+++	+




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TABLE IV

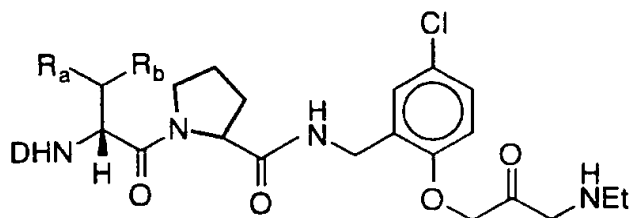
R	Thrombin	Trypsin
-OEt	+++	+
-OH	+++	+
-NH-Et	+++	+
-NH <sub>2</sub>	+++	+


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TABLE IV (CON'T)

R	Thrombin	Trypsin
-NH (CH <sub>2</sub> ) <sub>2</sub> OH	+++	+
-NH 	+++	+
-N  -OH	+++	+
-N 	++	+

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TABLE V

R <sub>a</sub>	R <sub>b</sub>	D	K <sub>i</sub>	
			Thrombin	Trypsin
CH <sub>3</sub>	H	H	++	+
CH <sub>3</sub>	CH <sub>3</sub>	H	++	+
H	CH <sub>2</sub> CH <sub>3</sub>	H	++	+
H	CH <sub>2</sub> CH <sub>2</sub> CH <sub>3</sub>	H	+++	+
CH <sub>2</sub> CH <sub>3</sub>	CH <sub>2</sub> CH <sub>3</sub>	H	+++	+
CH <sub>2</sub> CH <sub>3</sub>	CH <sub>2</sub> CH <sub>3</sub>	CH <sub>3</sub>	+++	+
CH <sub>2</sub> CH <sub>2</sub> CH <sub>3</sub>	CH <sub>2</sub> CH <sub>2</sub> CH <sub>3</sub>	H	+++	+
H	CH <sub>2</sub> CH(CH <sub>3</sub> ) <sub>2</sub>	H	+++	+
H	CH <sub>2</sub> CH 	H	+++	+

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$K_i$  for thrombin range is the inhibition constant for the tested compound with human thrombin.  $K_i$  for trypsin is the inhibition constant for the tested compound with human trypsin. Rate constants were determined using the following *in vitro* procedures.

5

*In vitro* assay for determining proteinase inhibition

Assays of human  $\alpha$ -thrombin and human trypsin were performed at 25°C in 0.05 M TRIS buffer pH 7.4, 0.15 M NaCl, 0.1% PEG. Trypsin assays also contained 1 mM  $\text{CaCl}_2$ .

In assays wherein rates of hydrolysis of a *p*-nitroanilide (pna) substrate were determined, a Thermomax 96-well plate reader was used to measure (at 405 nm) the time dependent appearance of *p*-nitroaniline. sar-PR-pna (sarcosine-Pro-Arg-*p*-nitroanilide) was used to assay human  $\alpha$ -thrombin ( $K_M=125 \mu\text{M}$ ) and human trypsin ( $K_M=59 \mu\text{M}$ ). *p*-Nitroanilide substrate concentration was determined from measurements of absorbance at 342 nm using an extinction coefficient of  $8270 \text{ cm}^{-1}\text{M}^{-1}$ .

In certain studies with potent inhibitors ( $K_i < 10 \text{ nM}$ ) where the degree of inhibition of thrombin was high, a more sensitive activity assay was employed. In this assay the rate of thrombin catalyzed hydrolysis of the fluorogenic substrate Z-GPR-afc (Cbz-Gly-Pro-Arg-7-amino-4-trifluoromethyl coumarin) ( $K_M=27 \mu\text{M}$ ) was determined from the increase in fluorescence at 500 nm (excitation at 400 nm) associated with production of 7-amino-4-trifluoromethyl coumarin. Concentrations of stock solutions of Z-GPR-afc were determined from measurements of absorbance at 380 nm of the 7-amino-4-trifluoromethyl coumarin produced upon complete hydrolysis of an aliquot of the stock solution by thrombin.

Activity assays were performed by diluting a stock solution of substrate at least tenfold to a final concentration  $\leq 0.5 K_M$  into a solution containing enzyme or enzyme equilibrated with inhibitor. Times required to achieve equilibration between enzyme and inhibitor were determined in control experiments. Initial velocities of product

30

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formation in the absence ( $V_o$ ) or presence of inhibitor ( $V_i$ ) were measured. Assuming competitive inhibition, and that unity is negligible compared  $K_M/[S]$ ,  $[I]/e$ , and  $[I]/e$  (where  $[S]$ ,  $[I]$ , and  $e$  respectively represent the total concentrations, of substrate, inhibitor and enzyme), the equilibrium constant ( $K_i$ ) for dissociation of the inhibitor from the enzyme can be obtained from the dependence of  $V_o/V_i$  on  $[I]$  shown in equation 1.

$$V_o/V_i = 1 + [I]/K_i \quad (1)$$

10

The activities shown by this assay indicate that the compounds of the invention are therapeutically useful for treating various conditions in patients suffering from unstable angina, refractory angina, myocardial infarction, transient ischemic attacks, atrial fibrillation, thrombotic stroke, embolic stroke, deep vein thrombosis, disseminated intravascular coagulation, and reocclusion or restenosis of recanalized vessels.

15

#### Thrombin Inhibitors - Therapeutic Uses

20

Anticoagulant therapy is indicated for the treatment and prevention of a variety of thrombotic conditions, particularly coronary artery and cerebrovascular disease. Those experienced in this field are readily aware of the circumstances requiring anticoagulant therapy. The term "patient" used herein is taken to mean mammals such as primates, including humans, sheep, horses, cattle, pigs, dogs, cats, rats, and mice.

25

Thrombin inhibition is useful not only in the anticoagulant therapy of individuals having thrombotic conditions, but is useful whenever inhibition of blood coagulation is required such as to prevent coagulation of stored whole blood and to prevent coagulation in other biological samples for testing or storage. Thus, thrombin inhibitors can be added to or contacted with any medium containing or suspected of containing thrombin and in which it is desired that blood coagulation be inhibited, e.g. when contacting the mammal's blood with material

30

- 54 -

selected from the group consisting of vascular grafts, stents, orthopedic prosthesis, cardiac prosthesis, and extracorporeal circulation systems

The thrombin inhibitors of the invention can be administered in such oral forms as tablets, capsules (each of which  
5 includes sustained release or timed release formulations), pills, powders, granules, elixers, tinctures, suspensions, syrups, and emulsions. Likewise, they may be administered in intravenous (bolus or infusion), intraperitoneal, subcutaneous, or intramuscular form, all using forms well known to those of ordinary skill in the pharmaceutical arts. An  
10 effective but non-toxic amount of the compound desired can be employed as an anti-aggregation agent. For treating ocular build up of fibrin, the compounds may be administered intraocularly or topically as well as orally or parenterally.

The thrombin inhibitors can be administered in the form of  
15 a depot injection or implant preparation which may be formulated in such a manner as to permit a sustained release of the active ingredient. The active ingredient can be compressed into pellets or small cylinders and implanted subcutaneously or intramuscularly as depot injections or implants. Implants may employ inert materials such as biodegradable  
20 polymers or synthetic silicones, for example, Silastic, silicone rubber or other polymers manufactured by the Dow-Corning Corporation.

The thrombin inhibitors can also be administered in the form of liposome delivery systems, such as small unilamellar vesicles, large unilamellar vesicles and multilamellar vesicles. Liposomes can be  
25 formed from a variety of phospholipids, such as cholesterol, stearylamine or phosphatidylcholines.

The thrombin inhibitors may also be delivered by the use of monoclonal antibodies as individual carriers to which the compound molecules are coupled. The thrombin inhibitors may also be coupled  
30 with soluble polymers as targetable drug carriers. Such polymers can include polyvinylpyrrolidone, pyran copolymer, polyhydroxy-propyl-methacrylamide-phenol, polyhydroxyethyl-aspartamide-phenol, or polyethyleneoxide-polylysine substituted with palmitoyl residues. Furthermore, the thrombin inhibitors may be coupled to a class of



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biodegradable polymers useful in achieving controlled release of a drug, for example, polylactic acid, polyglycolic acid, copolymers of polylactic and polyglycolic acid, polyepsilon caprolactone, polyhydroxy butyric acid, polyorthoesters, polyacetals, polydihdropyrans, 5 polycyanoacrylates and cross linked or amphipathic block copolymers of hydrogels.

The dosage regimen utilizing the thrombin inhibitors is selected in accordance with a variety of factors including type, species, age, weight, sex and medical condition of the patient; the severity of the 10 condition to be treated; the route of administration; the renal and hepatic function of the patient; and the particular compound or salt thereof employed. An ordinarily skilled physician or veterinarian can readily determine and prescribe the effective amount of the drug required to prevent, counter, or arrest the progress of the condition.

15 Oral dosages of the thrombin inhibitors, when used for the indicated effects, will range between about 0.1 mg per kg of body weight per day (mg/kg/day) to about 100 mg/kg/day and preferably 1.0-100 mg/kg/day and most preferably 1-20 mg/kg/day. Intravenously, the most preferred doses will range from about 0.01 to about 10 20 mg/kg/minute during a constant rate infusion. Advantageously, the thrombin inhibitors may be administered in divided doses of two, three, or four times daily. Furthermore, they can be administered in intranasal form via topical use of suitable intranasal vehicles, or via transdermal routes, using those forms of transdermal skin patches well 25 known to those of ordinary skill in that art. To be administered in the form of a transdermal delivery system, the dosage administration will, or course, be continuous rather than intermittent throughout the dosage regime.

For example, oral tablets can be prepared which contain an 30 amount of active compound of between 25 and 500 mg, typically between 200 and 250 mg. Typically, a patient in need of thrombin inhibitor compound, depending on weight and metabolism of the patient, would be administered between about 100 and 1000 mg active compound per day. For a patient requiring 1000 mg per day, two

- 56 -

tablets containing 250 mg of active compound can be administered in the morning and two tablets containing 250 mg of active compound can again be administered in the evening. For a patient requiring 500 mg per day, one tablet containing 250 mg of active compound can be  
5 administered in the morning and one tablet containing 250 mg of active compound can again be administered in the evening.

The thrombin inhibitors are typically administered as active ingredients in admixture with suitable pharmaceutical diluents, excipients or carriers (collectively referred to herein as "carrier"  
10 materials) suitably selected with respect to the intended form of administration, that is, oral tablets, capsules, elixers, syrups and the like, and consistent with convention pharmaceutical practices.

For instance, for oral administration in the form of a tablet or capsule, the active drug component can be combined with an oral,  
15 non-toxic, pharmaceutically acceptable, inert carrier such as lactose, starch, sucrose, glucose, methyl cellulose, magnesium stearate, dicalcium phosphate, calcium sulfate, mannitol, sorbitol and the like; for oral administration in liquid form, the oral drug components can be combined with any oral, non-toxic, pharmaceutically acceptable inert  
20 carrier such as ethanol, glycerol, water and the like. Moreover, when desired or necessary, suitable binders, lubricants, disintegrating agents and coloring agents can also be incorporated into the mixture. Suitable binders include starch, gelatin, natural sugars such as glucose or beta-lactose, corn-sweeteners, natural and synthetic gums such as acacia, tragacanth or sodium alginate, carboxymethylcellulose, polyethylene  
25 glycol, waxes and the like. Lubricants used in these dosage forms include sodium oleate, sodium stearate, magnesium stearate, sodium benzoate, sodium acetate, sodium chloride and the like. Disintegrators include, without limitation, starch methyl cellulose, agar, bentonite,  
30 xanthan gum and the like.

The thrombin inhibitors can also be co-administered with suitable anti-coagulation agents or thrombolytic agents such as plasminogen activators or streptokinase to achieve synergistic effects in the treatment of various ascular pathologies. For example, thrombin

- 57 -

inhibitors enhance the efficiency of tissue plasminogen activator-mediated thrombolytic reperfusion. Thrombin inhibitors may be administered first following thrombus formation, and tissue plasminogen activator or other plasminogen activator is administered thereafter. They may also be combined with heparin, aspirin, or warfarin.

### EXAMPLE 27

#### Tablet Preparation

Tablets containing 25.0, 50.0, and 100.0 mg, respectively, of the following active compounds are prepared as illustrated below:

N-[4-(imidazolyl)-methyl]-D- $\beta$ , $\beta$ -diphenylala-Pro-N-(2,5-dichloro)-benzylamide

N-[2-(5-hydroxymethylfuryl)-methyl]-D- $\beta$ , $\beta$ -diphenylala-Pro-N-(2,5-dichloro)-benzylamide

N-[2-(5-dimethylaminofuryl)-methyl]-D- $\beta$ , $\beta$ -diphenylala-Pro-N-(2,5-dichloro)-benzylamide

	<u>Ingredient</u>	<u>Amount-mg</u>		
		25.0	50.0	100.0
25	Microcrystalline cellulose	37.25	100.0	200.0
	Modified food corn starch	37.25	4.25	8.5
30	Magnesium stearate	0.50	0.75	1.5

All of the active compound, cellulose, and a portion of the corn starch are mixed and granulated to 10% corn starch paste. The resulting granulation is sieved, dried and blended with the remainder of the corn starch and the magnesium stearate. The resulting granulation is

- 58 -

then compressed into tablets containing 25.0, 50.0, and 100.0 mg, respectively, of active ingredient per tablet.

EXAMPLE 28

5

An intravenous dosage form of the above-indicated active compound is prepared as follows:

10	Active Compound	0.5-10.0mg
	Sodium Citrate	5-50mg
	Citric Acid	1-15mg
15	Sodium Chloride	1-8mg
	Water for Injection (USP)	q.s. to 1 L

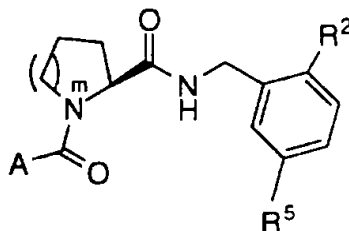
20 Utilizing the above quantities, the active compound is dissolved at room temperature in a previously prepared solution of sodium chloride, citric acid, and sodium citrate in Water for Injection (USP, see page 1636 of United States Pharmacopeia/National Formulary for 1995, published by United States Pharmacopeial Convention, Inc., Rockville, Maryland, copyright 1994.

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WHAT IS CLAIMED IS:

1. A compound having the following structure:



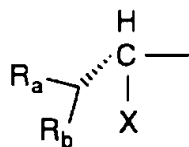
5

I

and pharmaceutically acceptable salts thereof wherein

A is

10



wherein

15

R<sub>a</sub> and R<sub>b</sub> are independently selected from  
hydrogen,

20

a heterocyclic group which is a stable 5- to 7-membered  
mono- or bicyclic or stable 7- to 10-membered bicyclic  
heterocyclic ring system any ring of which may be  
saturated or unsaturated, and which consists of carbon  
atoms and from one to three heteroatoms selected from the  
group consisting of N, O and S, and wherein the nitrogen  
and sulfur heteroatoms may optionally be oxidized, and the  
nitrogen heteroatom may optionally be quaternized, and  
including any bicyclic group in which any of the above-  
defined heterocyclic rings is fused to a benzene ring,

25

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C<sub>1-4</sub> alkyl unsubstituted or substituted with CH<sub>3</sub> or C<sub>3-7</sub> cycloalkyl,

aryl,

substituted aryl with one or two substituents selected from

5

C<sub>1-4</sub> alkyl,

C<sub>1-4</sub> alkoxy,

methylenedioxy,

halogen or

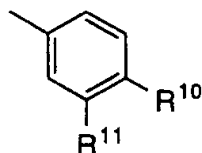
hydroxy,

10

C<sub>3-7</sub> cycloalkyl,

a C<sub>4-10</sub> carbocyclic or bicyclic ring, or

R<sub>a</sub> and R<sub>b</sub>, along with the carbon to which they are attached, form a C<sub>3-7</sub> cycloalkyl ring or



15

where R<sup>10</sup> is H or -OH, and

R<sup>11</sup> is H or -OCH<sub>3</sub>, and

X is -NHR<sub>C</sub> or -OH, wherein,

20

R<sub>C</sub> is

hydrogen,

-CH<sub>3</sub>,

-(CH<sub>2</sub>)<sub>1-3</sub>CH<sub>3</sub>,

-(CH<sub>2</sub>)<sub>2-4</sub>OH,

25

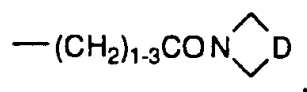
-(CH<sub>2</sub>)<sub>1-3</sub>COOH,

-(CH<sub>2</sub>)<sub>1-3</sub>COOR<sup>6</sup>, where R<sup>6</sup> is C<sub>1-4</sub>alkyl,

-(CH<sub>2</sub>)<sub>1-3</sub>CONR<sup>7</sup>R<sup>8</sup>,

where R<sup>7</sup> and R<sup>8</sup> are independently hydrogen or C<sub>1-4</sub>alkyl,

30

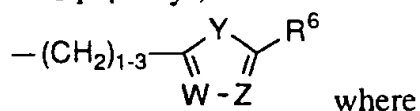


- 61 -

where D is 1, 2, 3, or 4 carbon atoms unsubstituted  
or any 1, 2, 3, or 4 of which are substituted with OH,  
-SO<sub>2</sub>(CH<sub>2</sub>)<sub>1-3</sub>aryl,  
-(CH<sub>2</sub>)<sub>1-3</sub>NH<sub>2</sub>,

5

C<sub>3-7</sub> cycloalkyl ring unsubstituted or substituted with  
-OH, -C(O)OH, or -C(O)OR<sub>d</sub>, where R<sub>d</sub> is  
C<sub>1-4</sub> alkyl,



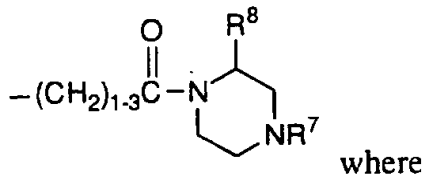
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Y is O or NH,

W is C or N,

Z is C or N, and

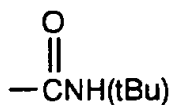
R<sup>6</sup> is -CH<sub>2</sub>OH or -N(CH<sub>3</sub>)<sub>2</sub> provided that W and Z  
are not the same,



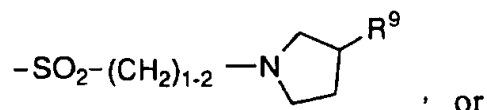
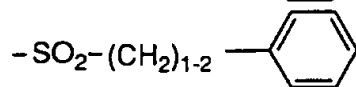
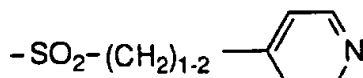
15

R<sup>7</sup> is H or CH<sub>3</sub>, and

R<sup>8</sup> is H or



20



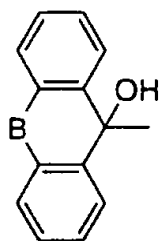
- 62 -



where  $\text{R}^9$  is H,  $\text{NH}_2$ , or OH;

5 or

A is



, wherein

10

B is a bond, O,  $-\text{CH}_2-\text{O}-$ , or  $-\text{O}-\text{CH}_2-$ ;

15

$\text{R}^2$  and  $\text{R}^5$  are independently selected from  
hydrogen, provided that  $\text{R}^2$  and  $\text{R}^5$  are not both hydrogen,

$\text{C}_{1-4}$  alkyl,  
 $\text{C}_{1-4}$  alkoxy,  
halogen,  
 $-\text{COOH}$ ,  
 $-\text{OH}$ ,

20

$-\text{COOR}^6$ , where  $\text{R}^6$  is  $\text{C}_{1-4}$  alkyl,  
 $-\text{CONR}^7\text{R}^8$ , where  $\text{R}^7$  and  $\text{R}^8$  are independently  
hydrogen or  $\text{C}_{1-4}$  alkyl,

$-\text{OCH}_2\text{CO}_2\text{H}$ ,  
 $-\text{OCH}_2\text{CO}_2\text{CH}_3$ ,

25

$-\text{OCH}_2\text{CO}_2(\text{CH}_2)_{1-3}\text{CH}_3$ ,  
 $-\text{O}(\text{CH}_2)_{1-3}\text{C}(\text{O})\text{NR}^3\text{R}^4$ , wherein  $\text{R}^3$  and  $\text{R}^4$  are independently  
hydrogen,  $\text{C}_{1-4}$  alkyl,  $\text{C}_{3-7}$  cycloalkyl, or  $-\text{CH}_2\text{CF}_3$ ,  
 $-(\text{CH}_2)_{1-4}\text{OH}$ ,  
 $-\text{NHC}(\text{O})\text{CH}_3$ ,

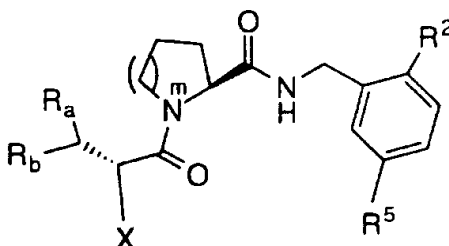


- 63 -

-NHC(O)CF<sub>3</sub>,  
 -NHSO<sub>2</sub>CH<sub>3</sub>, and  
 -SO<sub>2</sub>NH<sub>2</sub>; and

5 m is 1 or 2.

2. A compound of claim 1 having the following structure:

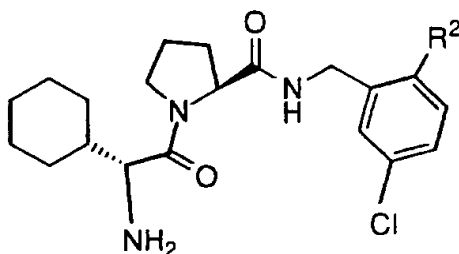


10

and pharmaceutically acceptable salts thereof.

3. A compound of claim 2 having the following structure:

15

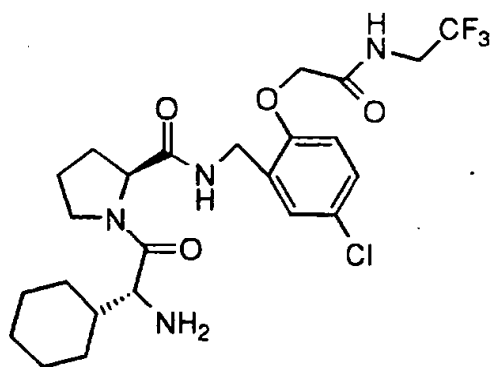
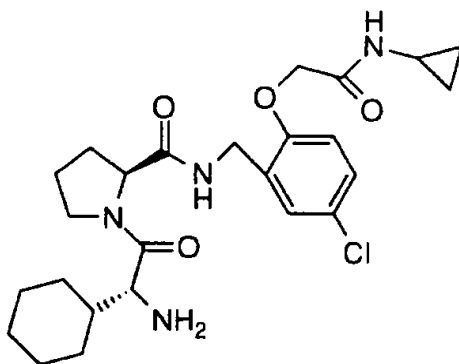
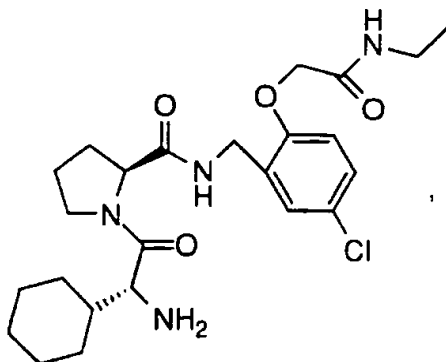


and pharmaceutically acceptable salts thereof, wherein

20 R<sup>2</sup> is -OCH<sub>2</sub>C(O)NHR<sup>4</sup>; and  
 R<sup>4</sup> is -CH<sub>2</sub>CH<sub>3</sub>, cyclopropyl, or -CH<sub>2</sub>CF<sub>3</sub>.

4. A compound of claim 3 selected from the group consisting of:

- 64 -

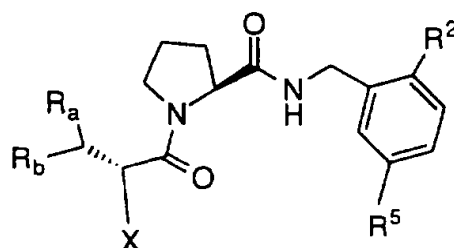


5

and pharmaceutically acceptable salts thereof.

5. A compound of claim 2 having the following  
10 structure:

- 65 -



and pharmaceutically acceptable salts thereof wherein

5 X is -NHR<sub>C</sub> or -OH, wherein

R<sub>C</sub> is

hydrogen,

-CH<sub>3</sub>,

10

-(CH<sub>2</sub>)<sub>1-3</sub>CH<sub>3</sub>,

-(CH<sub>2</sub>)<sub>2-4</sub>OH,

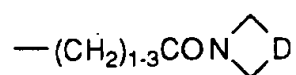
-(CH<sub>2</sub>)<sub>1-3</sub>COOH,

-(CH<sub>2</sub>)<sub>1-3</sub>COOR<sup>6</sup>, where R<sup>6</sup> is C<sub>1-4</sub>alkyl,

-(CH<sub>2</sub>)<sub>1-3</sub>CONR<sup>7</sup>R<sup>8</sup>, where R<sup>7</sup> and R<sup>8</sup> are independently

15

hydrogen or C<sub>1-4</sub>alkyl,



where D is 1, 2, 3, or 4 carbon atoms unsubstituted or

any 1, 2, 3, or 4 of which are substituted with OH,

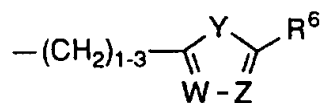
-SO<sub>2</sub>(CH<sub>2</sub>)<sub>1-3</sub>aryl,

20

-(CH<sub>2</sub>)<sub>1-3</sub>NH<sub>2</sub>,

C<sub>3-7</sub> cycloalkyl ring unsubstituted or substituted with -OH,

-C(O)OH, or -C(O)OR<sub>d</sub>, where R<sub>d</sub> is C<sub>1-4</sub> alkyl,



where

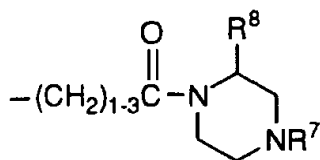
25

Y is O or NH,

- 66 -

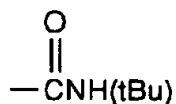
W is C or N,

Z is C or N, and

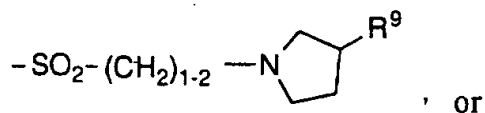
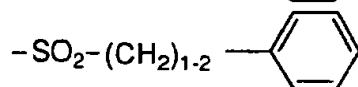
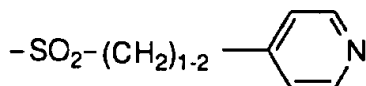
R<sup>6</sup> is -CH<sub>2</sub>OH or -N(CH<sub>3</sub>)<sub>2</sub> provided that W and Z are not the same,

5

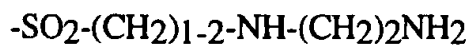
where

R<sup>7</sup> is H or CH<sub>3</sub>, andR<sup>8</sup> is H or

10



, or



15

where R<sup>9</sup> is H, NH<sub>2</sub>, or OH;R<sup>2</sup> and R<sup>5</sup> are independently selected fromhydrogen, provided that R<sup>2</sup> and R<sup>5</sup> are not both hydrogen,C<sub>1-4</sub> alkyl,

20

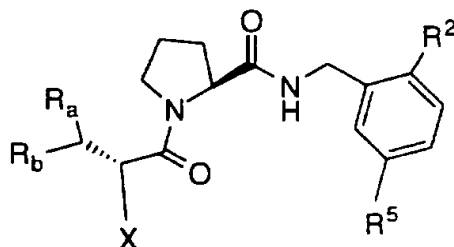
C<sub>1-4</sub> alkoxy,

halogen, and

-OH.

- 67 -

6. A compound of claim 5 having the following structure:



5

and pharmaceutically acceptable salts thereof wherein

$R_a$  and  $R_b$  are independently selected from

hydrogen,

10

a heterocyclic group which is a stable 5- to 7-membered mono- or bicyclic or stable 7- to 10-membered bicyclic heterocyclic ring system any ring of which may be saturated or unsaturated, and which consists of carbon atoms and from one to three heteroatoms selected from the group consisting of N, O and S, and wherein the nitrogen and sulfur heteroatoms may optionally be oxidized, and the nitrogen heteroatom may optionally be quaternized, and including any bicyclic group in which any of the above-defined heterocyclic rings is fused to a benzene ring,

15

20

C<sub>1-4</sub> alkyl unsubstituted or substituted with CH<sub>3</sub> or C<sub>3-7</sub> cycloalkyl,

phenyl, or

$R_a$  and  $R_b$ , along with the carbon to which they are attached, form a cyclohexyl ring; and

25

$R^2$  and  $R^5$  are independently selected from

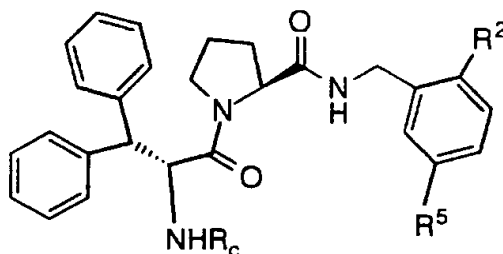
hydrogen, provided that  $R^2$  and  $R^5$  are not both hydrogen, Cl,

- 68 -

-CH<sub>3</sub>,  
 -CH<sub>2</sub>CH<sub>3</sub>,  
 -OCH<sub>3</sub>, and  
 -OH.

5

7. A compound of claim 6 having the following structure:



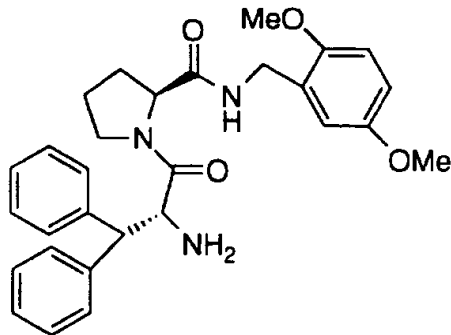
10

and pharmaceutically acceptable salts thereof wherein

R<sup>2</sup> and R<sup>5</sup> are independently selected from -OCH<sub>3</sub> and -CH<sub>3</sub>; and

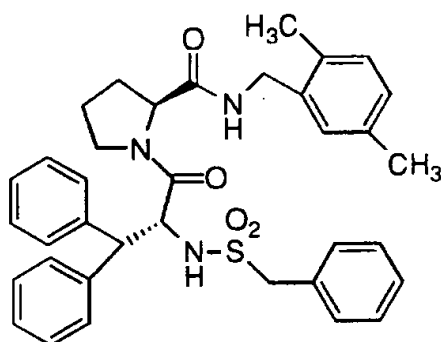
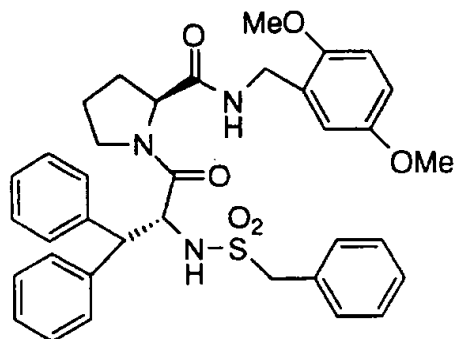
15 R<sub>C</sub> is hydrogen or -SO<sub>2</sub>CH<sub>2</sub>C<sub>6</sub>H<sub>5</sub>.

8. A compound of claim 7 selected from the group consisting of:



20

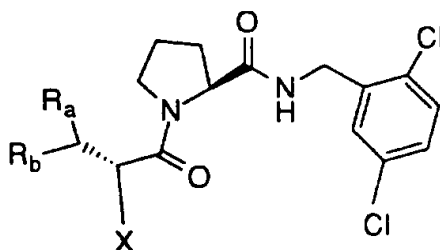
- 69 -



and pharmaceutically acceptable salts thereof.

5

9. A compound of claim 6 having the following structure:



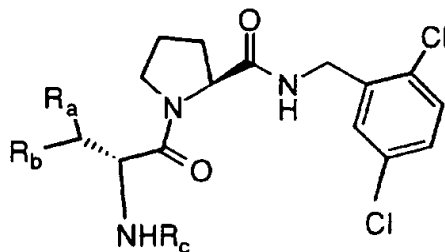
10

and pharmaceutically acceptable salts thereof.

10. A compound of claim 9 having the following structure:

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- 70 -



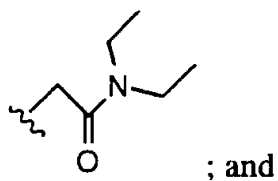
and pharmaceutically acceptable salts thereof, wherein

5  $R_c$  is

hydrogen,

$SO_2CH_2C_6H_5$ , or

10



; and

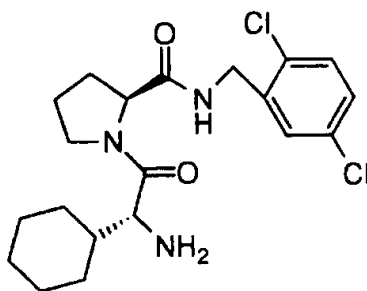
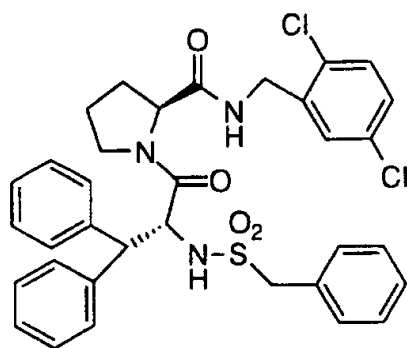
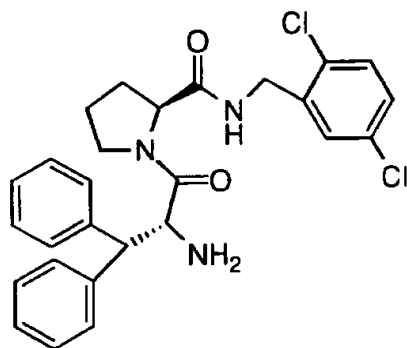
$R_a$  and  $R_b$  are phenyl, or  $R_a$  and  $R_b$ , along with the carbon to which they are attached, form cyclohexyl.

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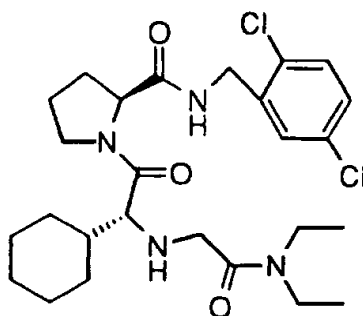
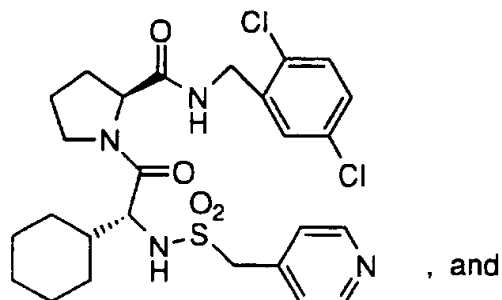
11. A compound of claim 10 selected from the group consisting of:



- 71 -



- 72 -



and pharmaceutically acceptable salts thereof.

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12. A composition for inhibiting thrombin in blood comprising a compound of Claim 1 and a pharmaceutically acceptable carrier.

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13. A composition for inhibiting thrombus formation in blood comprising a compound of Claim 1 and a pharmaceutically acceptable carrier.

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14. A method for inhibiting thrombin in blood in a mammal comprising administering to the mammal a composition of Claim 12.

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15. A method for inhibiting thrombus formation in blood in a mammal comprising administering to the mammal a composition of Claim 13.

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16. A method for inhibiting thrombin in stored blood comprising administering to the mammal a composition of Claim 12.

5 17. A method for inhibiting thrombus formation in stored blood comprising administering to the mammal a composition of Claim 13.

10 18. A composition for inhibiting thrombus formation in blood comprising a compound of Claim 1, a fibrinogen receptor antagonist, and a pharmaceutically acceptable carrier.

15 19. A method for inhibiting thrombus formation in blood in a mammal comprising administering to the mammal a composition of Claim 18.

20 20. The use of a compound of Claim 1, or a pharmaceutically acceptable salt thereof, in the manufacture of a medicament for inhibiting thrombus formation, preventing thrombus formation, inhibiting thrombin, inhibiting formation of fibrin, and inhibiting formation of blood platelet aggregates, in a mammal.

# INTERNATIONAL SEARCH REPORT

International application No.  
PCT/US96/16865

<b>A. CLASSIFICATION OF SUBJECT MATTER</b> IPC(6) : A01N 43/34, 43/64, 43/82; A61K 31/165; C07D 207/08 US CL : 514/359; 548/566 According to International Patent Classification (IPC) or to both national classification and IPC		
<b>B. FIELDS SEARCHED</b> Minimum documentation searched (classification system followed by classification symbols) U.S. : 514/359; 548/566 Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched Electronic data base consulted during the international search (name of data base and, where practicable, search terms used) CAS ONLINE		
<b>C. DOCUMENTS CONSIDERED TO BE RELEVANT</b>		
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	EDWARDS et al. Design, Synthesis, and Kinetic Evaluation of a Unique Class of Elastase Inhibitors, the Peptidyl $\alpha$ -Ketobenzoxazoles, and the X-ray Crystal Structure of the Covalent Complex between Porcine Pancreatic Elastase and Ac-Ala-Pro-Val-2-Benzoxazole. J. Am. Chem. Soc. 26 February 1992, Vol. 114, No. 5, pages 1854-1863.	1-11
A	EP 0 363 284 A2 (MERRELL DOW PHARMACEUTICALS INC.) 11 April 1990 (11.04.90), see pages 2-3.	1-20
<input type="checkbox"/> Further documents are listed in the continuation of Box C. <input type="checkbox"/> See patent family annex.		
* Special categories of cited documents: *A* document defining the general state of the art which is not considered to be of particular relevance *E* earlier document published on or after the international filing date *L* document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) *O* document referring to an oral disclosure, use, exhibition or other means *P* document published prior to the international filing date but later than the priority date claimed *T* later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention *X* document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone *Y* document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art *Z* document member of the same patent family		
Date of the actual completion of the international search 04 DECEMBER 1996		Date of mailing of the international search report 21 JAN 1997
Name and mailing address of the ISA/US Commissioner of Patents and Trademarks Box PCT Washington, D.C. 20231 Facsimile No. (703) 305-3230		Authorized officer JANE OSWECKI <i>Jab for</i> Telephone No. (703) 308-1235